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STIC Database Tracking Number: 219218

TO: Ben Sackey

Location: rem/5B31/5C18

Art Unit: 1624

Thursday, March 29, 2007

Case Serial Number: 10/717846

From: Les Henderson

Location: Biotech-Chem Library

REM-1B61

Phone: (571)272-2538

leslie.henderson@uspto.gov

Search Notes

Results can also be viewed via SCORE or eDAN.

http://es/ScoreAccessWeb/

To access your search results for SN 10/717846 via eDAN.

in eDAN:

Enter Application number

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Sequence results are under the **Search Results** (click on version listed)

All other results are under Other Content (click on version listed)





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Biotech-Chem Library

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Mary Hale, Information Branch Supervisor 571-272-2507 Remsen 1 A51

Voluntary Results Feedback Form
> I am an examiner in Workgroup: Example: 1610
> Relevant prior art found , search results used as follows:
☐ 102 rejection
☐ 103 rejection
☐ Cited as being of interest.
. Helped examiner better understand the invention.
☐ Helped examiner better understand the state of the art in their technology.
Types of relevant prior art found:
☐ Foreign Patent(s)
 Non-Patent Literature (journal articles, conference proceedings, new product announcements etc.)
> Relevant prior art not found:
Results verified the lack of relevant prior art (helped determine patentability).
Results were not useful in determining patentability or understanding the invention.
Comments:

Drop off or send completed forms to STIC/Biotech-Chem Library Remsen Eldg.



3-1316

ACCESS DB # 2/92/8
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Scientific and Technical Information Center

SEARCH REQUEST FORM

Requester's Full Name: BEN SACKEY Examiner #: 13489 Date: 3/33/07 Art Unit: 1634 Phone Number: 2-0704 Serial Number: 10/717, 846
Art Unit: 1624 Phone Number: 2-0704 Serial Number: 10/717, 846
Location (Bldg/Room#): 6583 (Mailbox #): 564 Results Format Preferred (circle): PAPER DISK ************************************
To ensure an efficient and quality search, please attach a copy of the cover sheet, claims, and abstract or fill out the following:
. 111 1%
Title of Invention: (atalyst for the manufacture & acrylonifile
Title of Invention: Catalyst for the manufacture & acrylonifile Inventors (please provide full names): Wistos Papari 205
Earliest Priority Date: 12/02
Search Topic:
Please provide a detailed statement of the search topic, and describe as specifically as possible the subject matter to be searched. Include the elected species or structures, keywords, synonyms, acronyms, and registry numbers, and combine with the concept or utility of the invention. Define any terms that may have a special meaning. Give examples or relevant citations, authors, etc., if known.
For Sequence Searches Only Please include all pertinent information (parent, child, divisional, or issued patent numbers) along with the appropriate serial number.
catalyst composition comprising a complex of catalytic
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shalt, victed, iron, ors all ments are represented by famile
laks Csc Ced Cre Cof Nig Xn Ft; Big Moiz Ox
rem A is Rb, Na, Li, TI or mixtures thereof; and
rettod of preparing acrylonitile using the Said
talyst camposition.

10/717,846

The claimed invention is:

1. A catalyst composition comprising a complex of catalytic oxides comprising potassium, cesium, cerium, chromium, cobalt, nickel, iron, bismuth, and molybdenum, wherein the relative ratios of these elements are represented by the following general formula

A_a K_b Cs_c Ce_d Cr_e Co_f Ni_g X_h Fe_i Bi_j Mo₁₂ O_x

wherein

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A is Rb, Na, Li, Tl, or mixtures thereof,

X is P, Sb, Te, B, Ge, W, Ca, Mg, a rare earth element, or

mixtures thereof,

a is about 0 to about 1,

b is about 0.01 to about 1,

c is about 0.01 to about 1,

d is about 0.01 to about 3,

e is about 0.01 to about 2,

f is about 0.01 to about 10,

g is about 0.1 to about 10,

h is about 0 to about 4,

i is about 0.1 to about 4.

j is about 0.05 to about 4,

x is a number determined by the valence requirements of the other elements present,

and wherein the catalyst is substantially free of manganese and zinc.

- 2. The catalyst composition of claim 1, wherein the catalyst comprises phosphorus.
- 3. The catalyst composition of claim 1, wherein the catalyst comprises 25 magnesium.
 - 4. The catalyst composition of claim 1, wherein the catalyst is substantially free of magnesium.
 - 5. The catalyst composition of claim 1, wherein the catalyst comprises rubidium.
 - 6. The catalyst composition of claim 1, wherein the catalyst comprises lithium.
 - 7. The catalyst composition of claim 1, wherein f + g is about 4 to about 10.
 - 8. The catalyst composition of claim 1, wherein the catalyst composition comprises a support selected from the group consisting of silica, alumina, zirconium, titania, or mixtures thereof.

- 9. The catalyst composition of claim 8, wherein the support comprises between 30 and 70 weight percent of the catalyst.
- 10. The catalyst composition of claim 1, wherein the catalyst composition comprises silica having an average colloidal particle size in between about 8 nm and about 100 nm.
- 11. A catalyst composition comprising a complex of catalytic oxides comprising potassium, cesium, cerium, chromium, cobalt, nickel, iron, bismuth, and molybdenum, wherein the relative ratios of these elements are represented by the following general formula

Aa Lia Kb Csc Ced Cre Cof Nig Xh Fei Bij Mo12 Ox

wherein A is Rb, Na, Tl, or mixtures thereof,
X is P, Sb, Te, B, Ge, W, Ca, Mg, a rare earth element, or
mixtures thereof,
a is about 0 to about 1,

a' is about 0.01 to about 1, b is about 0.01 to about 1.

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c is about 0.01 to about 1,

d is about 0.01 to about 3,

e is about 0.01 to about 2,

f is about 0.01 to about 10,

g is about 0.1 to about 10,

h is about 0 to about 4,

i is about 0.1 to about 4,

j is about 0.05 to about 4,

x is a number determined by the valence requirements of the other elements present,

and wherein the catalyst is substantially free of manganese and zinc.

- 12. The catalyst composition of claim 11, wherein f + g is about 4 to about 10.
- 13. A process for the conversion of an olefin selected from the group consisting of propylene, isobutylene or mixtures thereof, to acrylonitrile, methacrylonitrile, and mixtures thereof, respectively, by reacting in the vapor phase at an elevated temperature and pressure said olefin with a molecular oxygen containing gas and ammonia in the presence of a catalyst comprising a complex of catalytic oxides comprising potassium, cesium, cerium, chromium,

cobalt, nickel, iron, bismuth, molybdenum, wherein the relative ratios of these elements are represented by the following general formula

 $A_a K_b Cs_c Ce_d Cr_e Co_f Ni_g X_h Fe_i Bi_j Mo_{12} O_x$

wherein

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A is Rb, Na, Li, Tl, or mixtures thereof,

X is P, Sb, Te, B, Ge, W, Ca, Mg, a rare earth element, or mixtures thereof,

a is about 0 to about 1,

b is about 0.01 to about 1,

c is about 0.01 to about 1,

d is about 0.01 to about 3,

e is about 0.01 to about 2,

f is about 0.01 to about 10,

g is about 0.1 to about 10,

h is about 0 to about 4,

i is about 0.1 to about 4,

j is about 0.05 to about 4,

x is a number determined by the valence requirements of the other elements present,

and wherein the catalyst is substantially free of manganese and zinc.

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- 14. The process of claim 13, wherein the catalyst comprises phosphorus.
- 15. The process of claim 13, wherein the catalyst comprises magnesium.
- 16. The process of claim 13, wherein the catalyst comprises rubidium.
- 17. The process of claim 13, wherein the catalyst comprises lithium.
- 18. The catalyst composition of claim 13, wherein f + g is about 4 to about 10.

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- 19. The process of claim 13, wherein the catalyst composition comprises a support selected from the group consisting of silica, alumina, zirconium, titania, or mixtures thereof.
- 20. The process of claim 19, wherein the support comprises between 30 and 70 weight percent of the catalyst.
- The process of claim 13, wherein the catalyst composition comprises silica
 having an average colloidal particle size in between about 8 nm and about 100 nm.

INVENTOR SEARCH

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(FILE 'HCAPLUS' ENTERED AT 11:58:44 ON 28 MAR 2007)
L60
             24 S L59 AND L50
=> d que 160
L10
                QUE ABB=ON PLU=ON JEVNE $?/AU
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L11
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L12
L13
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                QUE ABB=ON PLU=ON PAPARIZOS C?/AU
L14
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L16
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L22
                L13))
L23
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L26
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L52
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L54
L55
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L61
            28 SEA L57 OR L52
L62
            27 SEA L61 AND L50
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FILE 'HCAPLUS' ENTERED AT 12:40:15 ON 28 MAR 2007
USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT.
PLEASE SEE "HELP USAGETERMS" FOR DETAILS.
COPYRIGHT (C) 2007 AMERICAN CHEMICAL SOCIETY (ACS)
FILE 'WPIX' ENTERED AT 12:40:15 ON 28 MAR 2007
COPYRIGHT (C) 2007 THE THOMSON CORPORATION
PROCESSING COMPLETED FOR L60
PROCESSING COMPLETED FOR L62
             32 DUP REM L60 L62 (19 DUPLICATES REMOVED)
               ANSWERS '1-24' FROM FILE HCAPLUS
                ANSWERS '25-32' FROM FILE WPIX
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=> d 168 1-32 ibib ab

L68 ANSWER 1 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 1

ACCESSION NUMBER: DOCUMENT NUMBER:

2004:473398 HCAPLUS Full-text 141:24128

TITLE:

Ammoxidation catalysts for the manufacture of

acrylonitrile from propylene

INVENTOR(S):

Paparizos, Christos; Jevne, Stephen C.; Seely, Michael J.

PATENT ASSIGNEE(S):

SOURCE:

U.S. Pat. Appl. Publ., 7 pp.

CODEN: USXXCO

DOCUMENT TYPE:

Patent English

LANGUAGE:

FAMILY ACC. NUM. COUNT: 1

PA'	PATENT NO.				KIND DATE				DA	ΓE						
	2004		78		A1		2004	0610		US 2	003-	7178	46	٠	200	03
CA	2507	182			A1		2004	0617			 003-	2507	182		113	
										<					200 111	
WO	2004	0502	40		A1		2004	0617	,	WO 2	003-	US36	937		200 111	
									<							
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	RW:	BW, AM, CZ, NL,	GH, AZ, DE, PT,	GM, BY, DK, RO,	KE, KG, EE, SE,	LS, KZ, ES, SI,	MW, MD, FI, SK, NE,	MZ, RU, FR, TR,	SD, TJ, GB, BF,	SL, TM, GR, BJ,	SZ, AT, HU,	BE, IE,	IT,	CH,	CY, MC,	
AU	2003				A1		2004				003-	2956	43			
										<					200 111	
ΕP	1567	263			A1		2005	0831				7868	44			
					•	•									200 111	
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BR	2003	0168	52		A		2005	1018		BR 2	003-	1685	2		200 111	
CN	1720	099			A		2006	0111				8010	4882		200 111	
JР	JP 2006507936				т 20060309		< JP 2004-557222									
	01 2006307936														200	3

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IN 2005MN00669	Α	20050930	IN	2005-MN669		
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PRIORITY APPLN. INFO.:			US	2002-430162P	P	
				•		2002
				•		1202
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•			US	2003-717846	Α	
					•	2003
						1119
			WO	2003-US36937	W	
						2003
						1119

AB A catalyst comprising a complex of catalytic oxides comprising potassium, cesium, cerium, chromium, cobalt, nickel, iron, bismuth, molybdenum, wherein the relative ratios of these elements is AaKbCscCedCreCofNigXhFeiBijMo12Ox (A = Rb, Na, Li, Tl; X = P, Sb, Te, B, Ge, W, Ca, Mg, a rare earth element;, a = 0-1; b = 0.01-1; c = 0.01-1; d = 0.0= 0.01-3; e = 0.01-2; f = 0.01-10; q = 0.1-10; h = 0-4; i = 0.1-4; j = 0.05-4; x = 0.05-4; x = 0.05-4; y = 0number determined by the valence requirements of the other elements present) which is substantially free of manganese and zinc, is used for the conversion of propylene into acrylonitrile.

L68 ANSWER 2 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 2

ACCESSION NUMBER:

2004:451677 HCAPLUS Full-text

DOCUMENT NUMBER:

141:7648

TITLE:

Ammoxidation catalyst for acrylonitrile

manufacture

INVENTOR(S):

Paparizos, Christos; Jevne, Stephen C.; Seely, Michael J.

PATENT ASSIGNEE(S):

The Standard Oil Company, USA U.S. Pat. Appl. Publ., 9 pp.

SOURCE:

CODEN: USXXCO

Patent

DOCUMENT TYPE:

LANGUAGE:

English

FAMILY ACC. NUM. COUNT: 1

PATENT		KIN	D :	DATE			APPL	DAT	E						
US 2004	 US 2004106817					A1 20040603				003-	7171	30		200: 111:	-
US 7071				B2			0704				2507	101			
CA 2507	181			A1		2004	0617		-		2507	181		200 111	_
WO 2004	0502	38		< A1 20040617 WO 2003-US36					US36	940		200 111	-		
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             GN, GQ, GW, ML, MR, NE, SN, TD, TG
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                                 20040623
                                              AU 2003-291572
                           A1
                                                                      2003
                                                                      1119
                                                 <--
     BR 2003016851
                                 20051018
                                              BR 2003-16851
                                                                      2003
                                                                      1119
     EP 1590083
                           A1
                                 20051102
                                              EP 2003-768979
                                                                      2003
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     CN 1723083
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                                                                      1119
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     JP 2006507937
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                                              IN 2005-MN672
     IN 2005MN00672
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                                 20050930
                                                                      2005
                                                                      0627
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PRIORITY APPLN. INFO.:
                                              US 2002-430163P
                                                                      2002
                                                                      1202
                                                 <--
                                              US 2003-717130
                                                                      2003
                                                                      1118
                                              WO 2003-US36940
                                                                      2003
                                                                      1119
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AB The present invention relates to a catalyst comprising a complex of catalytic oxides comprising rubidium, cerium, chromium, iron, bismuth, molybdenum, and ≥1 of nickel or nickel and cobalt, optionally magnesium, and optionally one of phosphorus, antimony, tellurium, sodium, lithium, potassium, cesium, thallium, boron, germanium, tungsten calcium, wherein the relative ratios of these elements are represented by RbaCebCrcMgdAeFefBigYhMo12Ox, wherein A = Ni or the combination of Ni and Co; Y = ≥ 1 of P, Sb, Te, Li, Na, K, Cs, Tl, B, Ge, W, Ca, Zn, a rare earth element, or mixts. thereof; a = 0.01-1; b = 0.01-3; c = 0.01-2; d = 0-7; e = 0.01-10; f = 0.01-4; g = 0.01-10.05-4; h = 0-3; x = a number determined by the valence requirements of the other elements present, wherein b + c \geq g and wherein the catalyst is substantially free of manganese, a noble metal and vanadium. The catalyst is useful in processes for the ammoxidn. of an olefin selected from the group consisting of propylene, isobutylene or mixts. thereof, to acrylonitrile, methacrylonitrile and mixts. thereof, resp. Thus, ferric nitrate nonahydrate 69.752, nickel nitrate hexahydrate 139.458, magnesium nitrate hexahydrate 49.186, bismuth nitrate pentahydrate 20.937, rubidium nitrate 2.122, and 50% cesium hexanitrate diammonium 94.654 g were melted at 70° , ammonium heptamolybdate 203.219, chromium trioxide 0.959, and 28.75% silica sol 871.08 g were mixed and combined with the metal nitrate melt, dried, denitrified at 290° for 3 h and 425° for 3 h, and calcined at 570° for 3 h to give a catalyst, propylene and the resulting catalyst were fed into a reactor (propylene/catalyst = 0.06/h) and reacted at 430° to give acrylonitrile, showing conversion 80.0% and selectivity to acrylonitrile 81.0.

REFERENCE COUNT:

THERE ARE 35 CITED REFERENCES AVAILABLE

35

FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L68 ANSWER 3 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 3

ACCESSION NUMBER:

2003:931316 HCAPLUS Full-text

DOCUMENT NUMBER:

139:396288

TITLE:

Ammoxidation of carboxylic acids into a

mixture of saturated and unsaturated nitriles

INVENTOR(S):

Godbole, Sanjay P.; Paparizos,

Christos; Seely, Michael J.

PATENT ASSIGNEE(S):

The Standard Oil Company, USA

SOURCE:

PCT Int. Appl., 15 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT: 1

	PATENT NO.					KIND DATE				APPLICATION NO.						
WO	2003	- 0975	83		A1		2003	1127	WO 2003-US15983						2003 0516	
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US	2003			1111,	A1	112,	2003				2003-	4385	86		2003 0515	
	6982 2003		20		B2 A1		2006 2003		i		: :003-	2336	20		2003 0516	
EP	1503	982			A 1		2005	0209	1	EP 2	: :003-	7290	57		2003 0516	
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BR	2003				A		2005	0301]		2003-	9879			2003 0516	
JР	2005	5261	35		Т		2005	0902	,		(2004-	5053	16		2003 0516	
CN	1701	060			A		2005	1123	((2003-	8111	50		2003 0516	
ORITY	Y APP	LN.	INFO	.:					Ĭ		(2002-	3810	66P		P 2002	

0516

WO 2003-US15983

2003

DATE

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AB A process for increasing the yield of acetonitrile produced during the manufacture of acrylonitrile, comprises introducing a hydrocarbon selected from propylene and propane, a carboxylic acid, ammonia, and an O2-containing gas into a reaction zone containing an ammoxidn. catalyst (e.g., BiFeMoOx), reacting the hydrocarbon, carboxylic acid, ammonia and oxygen over said catalyst at an elevated temperature to produce acrylonitrile, hydrogen cyanide and acetonitrile, and recovering the acrylonitrile, hydrogen cyanide and acetonitrile from the reactor.

REFERENCE COUNT:

THERE ARE 8 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

APPLICATION NO.

L68 ANSWER 4 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 4

ACCESSION NUMBER:

2002:142588 HCAPLUS Full-text

DOCUMENT NUMBER:

136:184267

8

TITLE:

Improved catalysts for the manufacture of

acrylonitrile

INVENTOR(S):

Paparizos, Christos; Seely,

Michael J.; Friedrich, Maria Strada;

Suresh, Dev D.

PATENT ASSIGNEE(S):

The Standard Oil Company, USA

SOURCE:

PCT Int. Appl., 11 pp.

DATE

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

English

KIND

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.

WO	2002	- 0139	63		A2		2002	0221	1			001 802				
											<				Uc	02
WO	2002	0139	63		A3		2002	0502								
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	JP	2004	5057	66		Т		2004	0226	J	ΙP	2002	2-519	095				
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	RU	2266	784			C2		2005	1227	R	ŧυ	2003	3-107	043				001
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	US	2002	1983	98		A1		2002	1226	Ų	JS	2002	2-213	3755				
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		6965 1075				B2 A		2005 2003			C	2003	3-107	1525				
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																		001
												<					08	302

A catalyst composition comprising a complex of catalytic oxides of iron, bismuth, AB molybdenum, cobalt, cerium, antimony, at least one of nickel or magnesium, and at least one of lithium, sodium, potassium, rubidium, or thallium, and characterized by the following empirical formula: AaBbCcFedBieCofCegSbhMomOx wherein A is least one of Cr, P, Sn, Te, B, Ge, Zn, In, Mn, Ca, W, or mixts. thereof, B is ≥1 of Li, Na, K, Rb, Cs, Tl, or mixts. thereof, C is least one of Ni, Mg or mixts. thereof, a = 0-4.0, b = 0.01-1.5, c = 1.0-10.0, d = 0.1-5.0, e = 0.1-2.0, f = 0.1-10.0, g = 0.1-2.0, h = 0.1-2.0, m = 0.1-2.0= 12.0-18.0, and x = a number determined by the valence requirements of the other elements present. The catalyst is useful in processes for the ammoxidn. of an olefin selected from the group consisting of propylene, isobutylene or mixts. thereof, to acrylonitrile, methacrylonitrile and mixts. thereof, resp. Thus, 196.49 g ammonium heptamolybdate in 400 mL water, 625 g silica sol (40% SiO2), and a 50% solution of Sb203 5.96, Fe(NO3)3-9H2O 66.12, N1(NO3)2-6H2O 71.39, Co(NO3)2-6H2O 83.36, Mg(NO3)2-6H2O 41.96, Bi(NO3)3-5H2O 19.85, KNO3 1.66, and Ce(NH4)2(NO3)6-6H2O 89.73 g were blended to give 479 g catalyst and heated at 290 $^{\circ}$ for 3 h, at 425 $^{\circ}$ for 3 h , and at 600° for 3 h to give a finished catalyst KO.2Ni3.0Mg2.0Fe2.0Bi0.5Co3.5Ce1.0Sb0.5Mo13.60x having conversion of propylene to all products 98.0% and conversion propylene to acrylonitrile 79.8%.

```
L68 ANSWER 5 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 5
                        2001:195219 HCAPLUS Full-text
ACCESSION NUMBER:
DOCUMENT NUMBER:
                         134:223141
TITLE:
                        Ammoxidation process for increasing the yield
                         of hydrogen cyanide and acetonitrile produced
                        during the manufacture of acrylonitrile
INVENTOR(S):
                        Godbole, Sanjay P.; Seely, Michael J.
                         ; Suresh, Dev D.
                        The Standard Oil Company, USA
PATENT ASSIGNEE(S):
                        U.S., 5 pp., Cont.-in-part of U.S. Ser. No.
SOURCE:
```

208,053, abandoned.

CODEN: USXXAM

DOCUMENT TYPE:

Patent English

LANGUAGE: FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 6204407	B1	20010320	US 2000-517404	2000
				0302
			<	
TW 565547	В	20031211	TW 2001-90106356	·
				2001
				0319
			<	
PRIORITY APPLN. INFO.:			US 1998-208053 E	32
				1998
				1209
			<	
			US 2000-517404 F	
				2000
				0302
			<	

AB A process for increasing the yield of one or both co-products HCN and MeCN produced during the manufacture of acrylonitrile comprises introducing a hydrocarbon selected from propylene and propane, a mixture comprising one or more alcs. selected from crude methanol, crude ethanol or crude propanol, ammonia and air into a reaction zone containing an ammoxidn. catalyst, reacting the hydrocarbon, alc., ammonia and oxygen over said catalyst at an elevated temperature to produce acrylonitrile, hydrogen cyanide and acetonitrile, and recovering the acrylonitrile, hydrogen cyanide and acetonitrile from the reactor.

REFERENCE COUNT:

THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L68 ANSWER 6 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 6

ACCESSION NUMBER:

1999:147352 HCAPLUS Full-text

DOCUMENT NUMBER:

130:184450

TITLE:

Regeneration of used molybdenum-based

catalysts by addition of ammonium dimolybdate

INVENTOR(S):

Suresh, Dev Dhanaraj; Paparizos,

Christos; Seely, Michael J.;

Drenski, Tama Lee; Friedrich, Maria Strada

PATENT ASSIGNEE(S):

The Standard Oil Company, USA

SOURCE:

U.S., 3 pp. CODEN: USXXAM

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 5877108	А	19990302	US 1997-988589	1997 1205
ZA 9810494	Α ·	19990524	< ZA 1998-10494	1998 1117
EP 922492	A1	19990616	< EP 1998-309585	1998 1124

<--

	R:								GB, G	GR.	, IT,	LI,	LU,	NL,	SE,
		MC,	PT,	ΙE,			LV,								
MX	9810	186			Α		20000	0131	M	Χ :	1998-	1018	6		
															1998
															1203
											<				
CN	1226	461			Α		19990	0825	CI	V	1998-	1263	63		
				•											1998
															1204
											<				1201
DD	9805	660			А		20000	1/11	- 121		` 1998-	5660			
. DK	3003	000			A		20000	7477	ום		1000	3000			1998
				•											1204
											<				1204
	4400				_		1000	2021			•	2474	<i>-</i> •		
JP	1123	5526			A	•	19990	1831	J,	Ρ.	1998-	34/4	64		1000
															1998
															1207
			-							•	<				
TW	4124	46			В		2000:	1121	\mathbf{T}^{T}	N	1998-	8712	0171		
															1999
															0113
											<				
PRIORITY	APP	IN.	INFO	. :					U:	S	1997-	9885	89	;	Δ
		•										• -			1997
															1205
											<				, 1200
											-				

A process for regenerating molybdenum-containing ammoxidn, catalyst includes replacing AB the molybdenum loss from the catalyst during the ammoxidn. reaction wherein ammonium dimolybdenum is utilized as the source for replacement of the molybdenum loss from the original catalyst.

REFERENCE COUNT: THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L68 ANSWER 7 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 7

ACCESSION NUMBER:

1998:774201 HCAPLUS Full-text

DOCUMENT NUMBER:

130:25443

TITLE:

Catalyst for the manufacture of acrylonitrile

and hydrogen cyanide

INVENTOR(S):

Suresh, Dev Dhanaraj; Paparizos,

Christos; Seely, Michael J.;

Friedrich, Maria Strada; Drenski, Tama Lee The Standard Oil Company, USA

PATENT ASSIGNEE(S): SOURCE:

U.S., 4 pp. CODEN: USXXAM

DOCUMENT TYPE:

Patent English

LANGUAGE: FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND 	DATE	APPLICATION NO.	DATE
US 5840648	. A	19981124	US 1997-923878	1997 0902
ZA 9807256	A	19990215	< ZA 1998-7256	1998 0813
EP 900592	Al	19990310	< EP 1998-306542	1998 0817

R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE,

EP 1	мс, 1321188	PT,			LT, LV, 2003			T D	2003-75784		
<u> </u>	1321100	•		71	2003	0025	•		2003 73704		1998 0817
	R: DE,	E.C	CD	T ID	NIT				<		0017
	9806573	ES,	GD,			0509	I	BR	1998-6573		
											1998 0828
RO 1	115333			B1	2000	0128	ī		< 1998-1345		
1.0 1	110000			21	2000	0120	•		1990 1949		1998 0831
									<		0831
CN 1	1223903			A	1999	0728	(CN	1998-117923		1998
											0901
CN 1	1131725			В	2003	1224			<		
	2217232			C2		1127		RU	1998-117081		
	•										1998 0901
DC (64461			D 1	2005	0221	τ	o C	< 1998-102741		
Б (04401			БI	2003	03,31	I	3 G	1990-102/41		1998 0901
									<		
JP 1	11169715			A	1999	0629	Č	JP	1998-248798		1998
									•		0902
TO A	470666			ъ	2002	0101	-	D TAT	< 1998-87114484		
1W -	4 / 0 0 0 0			ь	2002	0101		T W	1990-0/114404		1998
											1110
IN 2	2005DE009	922		А	2006	1201]	ΙN	< 2005-DE922		
											2005
									<		0412
PRIORITY	APPLN. 1	INFO.	:				ţ	JS	1997-923878	Α	
											1997 0902
									<		0,702
							F	ΞP	1998-306542	A3	1000
											1998 0817
7 D m'	F 2 F 2 F	- 1 - 3							<		
AB The	title c	atal ¹	vst	comp	osition	COMP	rise	S	a complex of car	talvt	ic oxi

AB The title catalyst composition comprises a complex of catalytic oxides of iron, bismuth, molybdenum and calcium and characterized by the formula: AaBbCcDdFeeBifMO12Ox where A=one or more of Li, Na, K, Rb and Cs or mixts. thereof B=one or more of Mg, Mn, Ni, Co, Ag, Pb, Re, Cd and Zn or mixts. thereof C=one or more of Ce, Cr, Al, Sb, P, Ge, La, Sn, V and W or mixts. thereof D=one or more of Ca, Sr, Ba or mixts. thereof and a=0.01 to 1.0; b and e=1.0-10; c, d, and f=0.1 to 5.0 and x is a number determined by the valence requirements of the other elements present.

REFERENCE COUNT:

THERE ARE 67 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L68 ANSWER 8 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 8

ACCESSION NUMBER:

1998:668001 HCAPLUS Full-text

DOCUMENT NUMBER:

129:302946

67

TITLE:

Method of improving the attrition resistance of vanadium/antimony oxide based catalyst

INVENTOR(S):

Seely, Michael J.; Friedrich, Maria

Strada; Suresh, Dev Dhanaraj; Kocjancic, Frank

Jo

John

PATENT ASSIGNEE(S): The Standard Oil Co., USA

SOURCE:

U.S., 4 pp., Cont.-in-part of U.S. Ser. No.

574,055, abandoned.

CODEN: USXXAM

DOCUMENT TYPE:

Patent English

LANGUAGE:

FAMILY ACC. NUM. COUNT:

FAMILI ACC. NOM. COUNT

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 5821192	A	19981013	US 1996-717074	. 1996 0923
PRIORITY APPLN. INFO.:			< US 1996-574055	B2 1996 1218

AB A process for preparing a catalyst VaSbbMcOx, wherein M = Sn, Ti, Li, Na, K, Mo, W, Fe, Cr, Co, Cu, Ga, Nb, Ta, Te, Bi, or mixts. thereof, a = 0.1-5, preferably 0.1-3, most preferably 0.1-2, b = 0.1-5, preferably 0.1-3, most preferably 0.1-2, c = 0.0-5, preferably >0 to 5, most preferably 0.01-3, and x is a number sufficient to satisfy the valency requirements of the elements, comprises forming an aqueous slurry comprising V and Sb, adding a peptizing agent (NH3, amines, etc.) free of any Li compds. capable of providing hydroxide ions to the slurry and spray drying the slurry to form an attrition resistant catalyst. Thus, a V1Sb1.5Sn0.2O5.15 catalyst was prepared and used in ammoxidn. reaction for manufacture of acrylonitrile.

REFERENCE COUNT:

THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE

IN THE RE FORMAT

L68 ANSWER 9 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 9

ACCESSION NUMBER: DOCUMENT NUMBER:

1998:427812 HCAPLUS <u>Full-text</u> 129:109400

1

TITLE:

Ammoxidation catalysts containing germanium to

produce high yields of acrylonitrile

INVENTOR(S):

Drenski, Tama Lee; Friedrich, Maria Strada;

Paparizos, Christos; Seely,

Michael J.; Suresh, Dev Dhanaraj

PATENT ASSIGNEE(S):

Standard Oil Co., USA

SOURCE:

U.S., 4 pp., Cont.-in-part of U.S. Ser. No.

461,996, abandoned.

CODEN: USXXAM

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

P.F	ATENT NO.	KIND	DATE	APPLICATION NO.	DATE
	· 				
US	5 5770757	A	19980623	US 1996-646742	
					1996
				<	0503
PRIORIT	Y APPLN. INFO.:		•	US 1995-461996 B2	
				·	1995 0605

AB The catalyst has the atomic ratios set forth in the empirical formula:

AaBbCcGedBieMo12Ox (A = ≥2 of alkali metals, In, Tl; B = Mg, Mn, Ni, Co, Ca, Fe, Ce,
Sm, Cr, Sb, W, preferably B equals the combination of Fe and ≥1 element selected from
the group consisting of Ni and Co and ≥1 element selected from the group consisting of
Mg, Mn, Ca, Ce, Sn, Cr, Sb, and W; C = Pb, Eu, B, Sn, Te, Cu; a = 0.05-5.0; b = 5-12; c
= 0-5.0; d = 0.1-2.0; e = 0.1-2.0; x = the number of oxygen atoms required to satisfy

the valency requirements of the other elements; b > a + c). Thus, ammoxidn. of propylene using a silica-supported catalyst containing

Cs0.1K0.1Ni6.2Mq2.5Fe2Bi0.5Ce0.5Mo13.6Ge0.50x gave 84.4% acrylonitrile.

REFERENCE COUNT:

12 THERE ARE 12 CITED REFERENCES AVAILABLE

FOR THIS RECORD. ALL CITATIONS AVAILABLE

IN THE RE FORMAT

L68 ANSWER 10 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 10

ACCESSION NUMBER:

1997:752727 HCAPLUS Full-text

DOCUMENT NUMBER:

128:24259

TITLE:

Ammoxidation catalysts containing germanium to

produce high yields of acrylonitrile

INVENTOR(S):

Drenski, Tama Lee; Friedrich, Maria Strada;

Paparizos, Christos; Seely,

Michael J.; Suresh, Dev Dhanaraj

PATENT ASSIGNEE(S):

Standard Oil Co:, USA

SOURCE:

U.S., 4 pp., Cont.-in-part of U.S. Ser. No.

432,329.

CODEN: USXXAM

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

DATE
1996
0503
1995 0501
101

AB The catalyst has the atomic ratios set forth in the empirical formula AaBbCcGedBieMol2Ox, where $A = \ge 2$ alkali metals, In, and T1; B = the combination of Fe plus Ni and/or Co plus ≥1 element of Mg, Mn, etc.,; C = ≥1 Pb, Eu, B, Sn, Te, and Cu; a = 0.05-5.0; b = 5-12; c = 0-5.0; d = 0.1-2.0; e = 0.1-2.0; x = number of O atoms; and b > a + c. A catalyst Ge0.5Li0.5Cs0.1K0.1Ni6.2Mg2.5Fe2Bi0.75Ce0.5Mo13.6Ox was prepared and used for ammoxidn. of propylene to give 82.5% acrylonitrile.

L68 ANSWER 11 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 11

ACCESSION NUMBER:

1994:167283 HCAPLUS Full-text

DOCUMENT NUMBER:

120:167283

TITLE: INVENTOR(S): Catalysts for ammoxidation of olefins Suresh, Dev D.; Seely, Michael J.;

Friedrich, Maria S.; Paparizos,

Christos

PATENT ASSIGNEE(S):

Standard Oil Co., USA

SOURCE:

U.S., 11 pp. CODEN: USXXAM

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 5258543	A .	19931102	US 1992-904611	1000
			< 	1992 0626
TP 07082228	А	19950328	JP 1993-216786	

				<		
US 5093299	Α	19920303	US	1990-462202		
00 0030233			•			1990
						0109
				<		0103
ES 2057448	Т3	19941016	· EC	1990-313574		
ES 203/440	13	19941010	E3	1330-313374		1000
					•	1990
						1213
				<		
IN 179782	A1	19971206	IN	1990-DE1260		
						1990
						1214
				<		
BR 9006650	A	19911001	BR	1990-6650		
						1990
						1228
				<		1220
RO 109511	В1	19950330	PΛ	1991-146695		
KO 103311	БI	19930330	KU	1331-140033		
						1991
•						0107
				<		
CN 1053197	Α	19910724	CN	1991-100078		
						1991
						0108
				<		
CN 1026758	В	19941130				
RU 2038146	C1	19950627	RU	1991-4894302		
						1991
						0108
			, .			0100
TD 07047071	70	10050001				
JP 07047271	Α	19950221	JP	1991-1034		
						1991
						0109
				<		
JP 3337696	B2	20021021				
KR 184871	В1	19990415	KR	1991-182		
						1991
						0109
				<		
US 5175334	А	19921229	119	1991-806959		
05 3173334		17721227	0.5	1771 000737		1991
				,		1212
				<		
PRIORITY APPLN. INFO.:			US	1990-462202	A2	
						1990
						0109
				<		
					_	_

The title compds. are prepared by ammoxidn. of C3H6 or isobutylene with O-containing AB gas and NH3 at 260-600° using metal oxide catalysts AaKbCscMgdNieFefBigMO120x (A = Co, Mn, Cr, P, Sb, Te, Na, Ce, W; a = 0-5; b = 0-0.4; c = 0-0.4; b + c = 0.1-0.4; d, e, f, g = 0.2-10; x is determined by valency requirement). Thus, ammoxidn. of C3H6 (in 1.8:2.2:3.6:2.4:6 mol ratio of C3H6-NH3-O-N2-H2O mixture) in a fixed bed reactor containing Cs0.05K0.06Ni5.5Mg2.5Fe2.0Bi1.0P0.1Mo12.0Ox on SiO2 catalyst at 430° and 6.0 s residence time gave 78.5% acrylonitrile (I) with C3H6 conversion 99.0% and I selectivity 79.3%.

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L68 ANSWER 13 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 13
ACCESSION NUMBER:
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DOCUMENT NUMBER: 119:11574

1993:411574 HCAPLUS Full-text

TITLE:

Manufacture of hydrogen cyanide by catalytic

ammoxidation of crude acetonitrile

INVENTOR(S):

Suresh, Dev D.; Cesa, Mark C.; Yang, Tai C.;

Grasselli, Robert K.; Bruce, Mark R.; Seely, Michael J.; Friedrich, Maria

S.; Dubbert, Robert A.

PATENT ASSIGNEE(S):

Standard Oil Co., USA

SOURCE:

U.S., 7 pp. CODEN: USXXAM

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 5204079	А	19930420	US 1991-656543	1991 0215
PRIORITY APPLN. INFO.	:		us 1991-656543	1991 0215

AB HCN is prepared from HCN-containing CH3CN(1) by contacting the crude CH3CN with an ammoxidn. catalyst at elevated temperature in the presence of an O-containing gas and NH3. Preferably, the process is performed in the absence of C3H6.

L68 ANSWER 14 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 14

ACCESSION NUMBER:

1992:579231 HCAPLUS Full-text

DOCUMENT NUMBER:

117:179231

TITLE:

Catalyst for propylene ammoxidation to

acrylonitrile

INVENTOR(S):

Paparizos, Christos; Shaw, Wilfrid

G.

PATENT ASSIGNEE(S):

Standard Oil Co., USA

SOURCE:

U.S., 5 pp. CODEN: USXXAM

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PAT	ENT NO.	KIND	DATE	API	PLICATION NO.	DATE
us	5134105	А	19920728	US	1990-495875	
						1990 0319
	·		*		<	
US	5235088	A	19930810	US	1992-881581	
						1992
						0512
					<	
RO	111162	В1	19960730	RO	1992-775	
	•					1992
						0609
					<	
ΕP	573713	A1	19931215	EΡ	1992-305436	4000
						1992
						0612
	550540		10070100		<	
EP	-		19970102			
a.	R: AT, DE, ES,		•	CINT	1992-105674	
CN	1080284	А	19940105	CN		1992
						0619
					<	0019
CN	1034863	В	19970514		\	
	9202497	A	19940118	BR	1992-2497	
DI	7202171	4.	20010110	210	1332 213.	1992
						0707

CN 1141216	А	19970129	< CN 1996-101529	
				1996
			·	0115
CN 1071593	В	20010926		
PRIORITY APPLN. INFO.:			US 1990-495875	A3
				1990 0309
				0309

AB Olefins, such as propylene and isobutylene, are converted to the corresponding unsatd. nitriles, acrylonitrile, and methacrylonitrile, resp., by reacting a mixture of the olefin, NH3 and mol. O-containing gas in the presence of a catalyst containing the oxides of Mo, Bi, Fe, Co, Ni, and Cr and either P or Sb or mixts. thereof, and an alkali metal or mixture thereof, and optionally 1 element selected from the group of an alkaline earth metal, a rare earth metal, Nb, Tl, As, Mg, Zn, Cd, V, B, Ca, Sn, Ge, Mn, W, Te, or mixts. thereof.

L68 ANSWER 15 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 15

ACCESSION NUMBER:

1991:608830 HCAPLUS Full-text

DOCUMENT NUMBER:

115:208830

TITLE:

Process for the manufacture of

INVENTOR(S):

acrylonitrile and methacrylonitrile
Friedrich, Maria S.; Seely, Michael J.

; Suresh, Dev D.

PATENT ASSIGNEE(S):

Standard Oil Co., USA

SOURCE:

Eur. Pat. Appl., 10 pp. CODEN: EPXXDW

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 437056	A2	19910717	EP 1990-313574	
				1990
			<	1213
EP 437056	ΔЗ	19910918		
EP 437056		19940810		
EP 437056		19980415		
R: AT, DE, E				
US 5093299	A	•	US 1990-462202	
				1990
				0109
			<	
ES 2057448	Т3	19941016	ES 1990-313574	
				1990
				1213
TV 130300	- 1	10071006	<	
IN 179782	A1	19971206	IN 1990-DE1260	1000
				1990 1214
			· <	1214
BR 9006650	Α	19911001	BR 1990-6650	
Bit 3000030	,	17711001	. BK 1330 0030	1990
				1228
			< ·	1100
RO 109511	В1	19950330	RO 1991-146695	
				1991
				0107
			<	
CN 1053197	A	19910724	CN 1991-100078	
				1991

0100

						0108
				<		
CN 1026758	В	19941130				
	C1	19950627	DII	1991-4894302		
RU 2038146	CI	19950627	RU	1991-4694302		
						1991
						0108
				<		
JP 07047271	A	19950221	TD	1991-1034		
OP 0/04/2/1	A	19930221	UE	1991-1054		1001
						1991
						0109
				<		
JP 3337696	B2	20021021				
KR 184871	B1	19990415	KD	1991-182		
KK 1848/1	ы	19990415	VK	1991-102		
						1991
						0109
				<		
US 5175334	Α	19921229	II S	1991-806959		
05 3173334	11	17721227	0.0	1931 000333		1001
•						1991
						1212
				<		
PRIORITY APPLN. INFO.:			US	1990-462202	Α	
11.101.111 1111111111 1111011					• •	1990
						0109
				<		

AΒ (Meth) acrylonitrile is prepared by ammoxidn. of C3H6 or isobutylene with O-containing qas and NH3 at 260-600° using oxide catalysts AaKbCscMgdNieFefBigMO120x (A = Co, Mn, Cr, P, Sb, Te, Na, Ce, and/or W; a = 0-5; b = 0-0.4; c = 0-0.4; b+c = 0.1-0.4; d, e, f = 0.1 + 00.2-10; x is based on valency requirements). Thus, ammoxidn. of C3H6 (in 1.8:2.2:36:2.4:6 C3H6-NH3-O-N2-H2O mixture) in a fixed bed reactor containing K0.04Cs0.03Ni3Mg2Fe1.8Mn0.45Bi0.45Cr0.45Mo12Ox on SiO2 catalyst at 430° and 6.0 s residence time gave C3H6 conversion 100% and acrylonitrile selectivity 78.6%.

L68 ANSWER 16 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 16

ACCESSION NUMBER:

1991:229592 HCAPLUS Full-text

DOCUMENT NUMBER:

114:229592

TITLE:

Process and catalysts for ammoxidation of paraffins in monomeric unsaturated nitrile

manufacture

INVENTOR(S):

Seely, Michael J.; Friedrich, Maria

S.; Suresh, Dev D.

PATENT ASSIGNEE(S):

Standard Oil Co., USA

SOURCE:

U.S., 5 pp.

DOCUMENT TYPE:

CODEN: USXXAM

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

ATENT	INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 4978764	A	19901218	US 1989-411989	
				1989
				0925
			< 	
EP 420455	A2	19910403	EP 1990-310039	
				1990
				0913
			<	
EP 420455	A3	19911023		
EP 420455	B1 .	19950322		
R: DE, IT, NL	•			
JP 03157356	Α	19910705	JP 1990-254001	
				1990
				0921

					1993
					0901
				<	
TD 0045700	20	10000113		`	
JP 2845728	B2	19990113		4000 6400	
ZA 9306480	A	19940325	ZA	1993-6480	
					1993
					0902
				< ·	
RU 2105757	C1	19980227	וום	1993-50369	
RO 2.103737	CI	19900227	KU	1995-50509	1002
					1993
					0902
				<	
RO 111163	B1	19960730	RO	1993-1191	
					1993
					0903
				<	0,000
4400004	_	10050015		•	
CN 1100091	A	19950315	CN	1993-116832	
					1993
					0906
				<	
CN 1036581	В	19971203			
BR 9303736	A	19950502	ממ	1993-3736	
BR 9303736	А	19930302	DK	1993-3730	1000
					1993
					0908
				<	
KR 138499	В1	19980501	KR	1993-18122	
					1993
					0909
					0909
				<	
PRIORITY APPLN. INFO.:			US	1992-904611	
					1992
					0626
				<	

The title catalysts showing improved activity and selectivity have the empirical formula VSbaMmNnOx (a = 0.5-2; M = ≥1 of Sn, Ti, Fe, Ga; m = 0.05-3; N = ≥1 of W, Bi, MO, Li, etc.; n = 0.05-0.5) and are prepared by contacting in an aqueous solution a V compound and an Sb compound while the V compound is in solution Stirring 11.42 g V2O5, 450 mL H2O, and 50 g 30% H2O2 for 15 min, heating 21.85 g Sb2O3 with the mixture, digesting for 3 h, adding 4.99 g fumed TiO2, 33.33 g 30% SiO2 sol, and a proper amount of CrO3, grinding and calcining gave a catalyst with empirical formula VSb1.2Cr0.2Ti0.5Ox. A feed containing 1.8/2.2/3.6/2.4/6 mol ratio C3H6/NH3/O/N/H2O was contacted with the catalyst at 460° for 0.17 s giving 67.8 mol% acrylonitrile at 96.8% C3H6 conversion and 70.1% selectivity.

L68 ANSWER 12 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 12

ACCESSION NUMBER:

1994:55269 HCAPLUS Full-text

DOCUMENT NUMBER:

120:55269

TITLE:

Catalysts for the manufacture of acrylonitrile and methacrylonitrile

INVENTOR(S):

Suresh, Dev D.; Friedrich, Maria S.;

Seely, Michael J.

PATENT ASSIGNEE(S):

Standard Oil Co., USA

SOURCE:

U.S., 5 pp. Cont.-in-part of U.S. 5,093,299.

CODEN: USXXAM

DOCUMENT TYPE:

Patent English

LANGUAGE:
FAMILY ACC. NUM. COUNT:

. 2

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 5212137	A	19930518	US 1991-736864	1991 0729

19990331 JP 2877477 B2

KR 156578 19981201 KR 1990-15133 В1

1990

0924

PRIORITY APPLN. INFO.:

US 1989-411989

1989 0925

<--

<--

AB α, β -Unsatd. mononitriles are prepared by catalytic ammoxidn. of C3-5 paraffins with a catalyst composition containing 10-90% diluent/support, and 10-90% metal oxides having the formula AaDdBicFefMo120x (A = Li, Na, K, Rb, Cs, Tl, B, W, Sn, La; D = Cr, Sb, Pb, P, Cu, Ni, Co, Mn, Mg; a = 0-10; c = 0.1-10; d = 0-10; f = 0.2-10). Thus, a = 5:1:2:1C3H8-NH3-O-H2O mixture was heated with a catalyst composition containing 33% Al2O3 and 67% Cs0.05K0.1Ni2.5Co4.5Fe2MnBiCr0.5Mo13.2Ox at 470° for 1.1 s to give acrylonitrile in 58.3% selectivity with 10% C3H8 conversion.

L68 ANSWER 17 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 17

ACCESSION NUMBER:

1990:36713 HCAPLUS Full-text

DOCUMENT NUMBER:

112:36713

TITLE:

Ammoxidation catalyst performance improvement

via separate boron addition and process for

INVENTOR(S):

nitrile manufacture from olefins Suresh, Dev D.; Seely, Michael J.;

Brazdil, James F.; Grasselli, Robert K.

PATENT ASSIGNEE(S):

Standard Oil Co., USA

SOURCE:

U.S., 5 pp. CODEN: USXXAM

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 4855275	A	19890808	US 1988-157428	
				1988
				0218
			<	
PRIORITY APPLN. INFO.:			US 1988-157428	
				1988
				0218

AB Ammoxidn. catalysts which are contacted with a heat-decomposable B compound (so as to deposit B on the surface of the catalyst) have increased catalyst activity and nitrile selectivity. Thus, a molybdate-based ammoxidn. catalyst was heated with 2% MoO3 and 1% H3BO3, then contacted at 445° with a feed containing propylene (I), O, N, NH3, and H2O, producing acrylonitrile in 82.0% yield and 85.1% selectivity with 96.4% I conversion, vs, 79.0, 79.4, and 99.6, resp., for an untreated control catalyst.

L68 ANSWER 18 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 18

ACCESSION NUMBER:

1987:428927 HCAPLUS Full-text

DOCUMENT NUMBER:

TITLE:

Method of preparation of highly active-phase

(amm)oxidation catalysts with improved performance and attrition resistance

INVENTOR(S):

Suresh, Dev D.; Zagata, Robert J.; Friedrich,

Maria S.; Seely, Michael J.

PATENT ASSIGNEE(S):

Standard Oil Co., USA

SOURCE:

U.S., 5 pp.

CODEN: USXXAM Patent

DOCUMENT TYPE:

LANGUAGE:

English

FAMILY ACC. NUM. COUNT: 4
PATENT INFORMATION:

US 4659689 A 19870421 US 1986-836269		1986
US 5059621 A 19911022 US 1989-430286		0305 1989
< US 5288744 A 19940222 US 1992-900479		1102
· <		1992 0618
PRIORITY APPLN. INFO.: LU 1984-85544	A	1984 0919
< US 1985-777728	B2	1985 0919
< US 1986-836269	A3	
<·		1986 0313
US 1986-839269	А3	1986 0313
< US 1988-172494	А3	1988 0324
< US 1989-430286	A3	1989
. < US 1991-696708	А3	1102 1991 0507

AB A process for the preparation of a Bi molybdate-based catalyst (e.g., 80% K0.1Ni2.5Co4.5Fe2CrBiW0.5Mo12Ox-20% SiO2), useful for ammoxidn. of propylene and butylene, comprises (1) adding a dried mixture of metal salts of the active phase of the catalyst to an aqueous sol containing a support material for the active phase; (2) adding an acid to this slurry; (3) heating the slurry to dryness; and (4) calcining the dried precursor to form the catalyst.

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L68 ANSWER 19 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN DUPLICATE 19
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ACCESSION NUMBER:

1982:581770 HCAPLUS Full-text

DOCUMENT NUMBER:

97:181770

TITLE:

Increasing the activity of a catalytic

material

INVENTOR(S):

Grasselli, Robert; Seely, Michael J.

; Suresh, Dev; Bigler, Leroy K.

PATENT ASSIGNEE(S):

Standard Oil Co., USA

SOURCE:

Ger. (East), 33 pp. CODEN: GEXXA8

DOCUMENT TYPE:

Patent German

LANGUAGE: GG FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APP	LICATION NO.		DATE
DD 153761	A5	19820203	DD	1980-224816		
						1980
						1029
				<		
PRIORITY APPLN. INFO.:			US	1979-88889	Α	
						1979
						1029
				<		
			US	1979-90826	Α	
						1979
						1030
				<		•

AB The activity of complex oxide catalysts was improved by heating them, first in a nonoxidizing gas, then in an oxidizing gas. Thus 50% K0.1Cs0.05Ni2.5Fe2Bi1Mn1Cr0.5Mo13.202-50% SiO2 were heated overnight in an oven at 120° , then heated in air 3 h at 290° and 3 h at 425° to give a catalyst for preparation of acrylonitrile by reaction of propylene with NH3.

L68 ANSWER 20 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN 2002:695936 HCAPLUS Full-text ACCESSION NUMBER:

DOCUMENT NUMBER:

137:218729

TITLE:

Ammoxidation of a mixture of alcohols into a mixture of nitriles to acetonitrile and

hydrogen cyanide during the manufacture of acrylonitrile

INVENTOR(S):

Godbole, Sanjay P.; Seely, Michael J.

PCT Int. Appl., 14 pp.

; Suresh, Dev D.

PATENT ASSIGNEE(S):

The Standard Oil Company, USA

SOURCE:

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION: _____

PAT	ENT	NO.			KIN:	D -	DATE			APPL	ICAT	ION I	NO.		DATE
WO	 2002	- 0704	65		A1		2002	0912	,		001-	US68:	81		2001 0305
ЕP	RW:	CH, GD, KR, MW, SL, GH, CH, PT,	CN, GE, KZ, MX, TJ, GM, CY, SE, SN,	CO, GH, LC, MZ, TM, KE, DE, TR,	CR, GM, LK, NO, TR, LS, DK, BF,	CU, HR, LR, NZ, TT, MW, ES, BJ,	AU, CZ, HU, LS, PL, TZ, MZ, FI, CF,	DE, ID, LT, PT, UA, SD, FR, CG,	DK, IL, LU, RO, UG, SL, GB, CI,	BB, DM, IN, LV, RU, UZ, SZ, GR, CM,	BG, DZ, IS, MA, SD, VN, TZ, IE, GA,	EE, JP, MD, SE, YU, UG, IT, GN,	ES, KE, MG, SG, ZA, ZW, LU, GW,	FI, KG, MK, SI, ZW AT, MC,	GB, KP, MN, SK, BE, NL,
										-					2001 0305
BR		MC,	PT,	IE,	SI,	LT,	ES, LV, 2004	FI,	RO,	GR, MK,	IT, CY,	AL,	TR	NL,	·
															2001 0305

				<		
CN 1492853	Α	20040428	CN	2001-822988		
						2001
·						0305
				<		
JP 2004525913	T	20040826	JΡ	2002-569786		
						2001
						0305
				<		
RU 2264385	C2	20051120	RU	2003-127737		
						2001
						0305
				<		
PRIORITY APPLN. INFO.:			WO	2001-US6881	W	
						2001
						0305
				<		

A process for increasing the yield of one or both co-products HCN and acetonitrile AΒ produced during the manufacture of acrylonitrile comprises introducing a hydrocarbon selected from propylene and propane, a mixture comprising one or more alcs. selected from crude methanol, crude ethanol, or crude propanol, ammonia and air into a reaction zone containing an ammoxidn. catalyst, reacting the hydrocarbon, alc., ammonia and oxygen over the catalyst at an elevated temperature to produce acrylonitrile, hydrogen cyanide and acetonitrile, and recovering the acrylonitrile, hydrogen cyanide, and acetonitrile from the reactor.

REFERENCE COUNT:

THERE ARE 3 CITED REFERENCES AVAILABLE 3 FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L68 ANSWER 21 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

1997:591039 HCAPLUS Full-text

DOCUMENT NUMBER:

127:176195

TITLE:

Ammoxidation method and catalysts for production of unsaturated nitriles from

alkenes

INVENTOR(S):

Paparizos, Christos; Uajlfrid, Garsajd Sho; Shaw, Wilfrid G.

PATENT ASSIGNEE(S):

Dze Standart Ojl Kompani, USA Russ. From: Izobreteniya 1997, (11), 149.

SOURCE: CODEN: RUXXE7

DOCUMENT TYPE:

Patent

LANGUAGE:

Russian

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
RU 2077528	C1	19970420	RU 1992-5052029	1992 0622
PRIORITY APPLN. INFO.:			< SU 1992-5052029 A	1992 0622

Title only translated. ΑB

L68 ANSWER 22 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN ACCESSION NUMBER: 1995:769767 HCAPLUS Full-text

DOCUMENT NUMBER:

123:173479

TITLE:

Catalysts for gas-phase ammoxidation of

olefins

INVENTOR(S):

Friedrich, Maria S.; Seeley, Michael J.;

Paparizos, Christos; Suresh, Dev D.

PATENT ASSIGNEE(S):

Standard Oil Co., USA

SOURCE:

Eur. Pat. Appl., 17 pp.

CODEN: EPXXDW

DOCUMENT TYPE:

LANGUAGE:

Patent English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 641771	A1	19950308	EP 1993-307073	
			•	1993
			<	0908
EP 641771	В1	19981202	•	
R: AT,	DE, ES, GB, IT	r, NL		
AT 174024	Т	19981215	AT 1993-307073	
				1993
			<	0908
ES 2125954	т3	19990316	ES 1993-307073	
				1993
				0908
DDIADIMY ADDIN I	NTO .		<	
PRIORITY APPLN. I	NEO.:		EP 1993-307073	A 1993
			,	0908
			<	

AB Ammoxidn. of C3-5 mono-olefins to α, β -mono-unsatd. acyclic nitriles and HCN includes introducing such mono-olefins, mol. oxygen and ammonia into a reaction zone into vapor phase contact with a solid ammoxidn. catalyst, wherein the mol ratio of introduced mol. oxygen and ammonia to the introduced mono-olefin is at least 1.5 and 1.0, resp.; wherein the catalyst contains the elements and proportions indicated by the empirical formula V1SbaMmNnOx where a = 0.5-2; M = \geq 1 Sn, Ti, Fe, and Ga; m = 0.05-3; N = \geq 1 W, Bi, Mo, Li, Mg, P, Zn, Mn, Te, Ge, Nb, Zr, Cr, Al, Cu, Ce, B; n = 0.0-0.5; and wherein the preparation of the catalyst includes contacting in an aqueous dispersion a vanadium compound and an antimony compound while the vanadium is in solution

L68 ANSWER 23 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

1995:748604 HCAPLUS Full-text

DOCUMENT NUMBER:

123:113054

TITLE:

A process for reduction of wastes during

manufacture of acrylonitrile

INVENTOR(S):

Bigler, Kenneth L.; Bott, Paul E.; Friedrich, Maria S.; Keckler, Kenneth P.; Kocjancic, Frank J.; Miko, Steve J.; Reiling, Vincent G.;

<--

Rowe, Steven J.; Seely, Michael J.;

et al.

PATENT ASSIGNEE(S):

SOURCE:

Standard oil Co., USA Eur. Pat. Appl., 10 pp.

CODEN: EPXXDW

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 638546	A1	19950215	EP 1994-300858	1994 0204

EP 638546 В1 19981118

R: DE, ES, GB, IT, NL

US 5457223	A	19951010	US	1993-104752		
			•			1993
						0811
				<		
PRIORITY APPLN. INFO.:			US	1993-104752	Α	
						1993
	•					0811
				<		
			US	1992-959237	A2	
						1992
						1009
•				/		

AB For substantial reduction or complete elimination of (NH4)2SO4 generated during acrylonitrile production by direct ammoxidn. of propylene/propane with NH3 and an O-containing gas (e.g., air) over a fluidized-bed catalyst, MeOH is fed to the reactor in the upper portion at a location where it reacts with a portion if not all of the excess NH3 without affecting the acrylonitrile yield. Preferably, MeOH is introduced into the reactor at below its coking temperature When an O-lean fluidized-bed catalyst is used, an addnl. O-containing gas is introduced into the reaction at a distance 8-14 in. from the MeOH feed location.

L68 ANSWER 24 OF 32 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

1994:458200 HCAPLUS Full-text

DOCUMENT NUMBER:

121:58200

TITLE:

Ammoxidation of olefins

INVENTOR(S):

Paparizos, Christos; Shaw, Wilfrid

Garside

PATENT ASSIGNEE(S):

SOURCE:

Standard Oil Co., USA

Eur. Pat. Appl., 10 pp.

CODEN: EPXXDW

DOCUMENT TYPE:

LANGUAGE:

Patent English

FAMILY ACC. NUM. COUNT:

I	PATENT NO.	KIND	DATE	APPLICATION NO.		DATE
- - F	EP 573713	A1	19931215	EP 1992-305436		1992
						0612
_	500040		40000100	<		
I	EP 573713		19970102	•		
	R: AT, DE, ES,			## 1000 405075		
·	US 5134105	А	19920728	US 1990-495875		1990
						0319
				·		0319
	AT 147070	Т	19970115	AT 1992-305436		
•	11 14/0/0	•	19970113	111 1332 303130		1992
						0612
				<		
F	ES 2095406	Т3	19970216	ES 1992-305436		
						1992
						0612
				<		
PRIOR	ITY APPLN. INFO.:			US 1990-495875		
			•			1990
						0319
				<	70	
	,			EP 1992-305436	A	1992
						0612
				<		0012
				•		

AB Olefins such as propylene and isobutylene are converted to the corresponding unsatd. nitriles, acrylonitrile, and methacrylonitrile, resp., by reacting a mixture of the

olefin, ammonia, and mol. oxygen-containing gas in the presence of a catalyst containing the oxides of molybdenum, bismuth, iron, cobalt, nickel, and chromium, and either phosphorus or antimony or mixts. thereof, and an alkali metal or mixture thereof, and optionally one element selected from the group of an alkaline earth metal, a rare earth metal, niobium, thallium, arsenic, magnesium, zinc, cadmium, vanadium, boron, calcium, tin, germanium, manganese, tungsten, tellurium, or mixts. thereof.

L68 ANSWER 25 OF 32 WPIX COPYRIGHT 2007

THE THOMSON CORP on STN

ACCESSION NUMBER: DOC. NO. CPI:

2002-705617 [76] WPIX

C2002-200136 [76]

TITLE:

Preparation of supported catalyst for catalytic vapor phase ammoxidation of propylene or isobutylene to form (meth) acrylonitrile comprises forming and mixing catalyst precursor with aqueous sol, drying obtained slurry, and calcining

DERWENT CLASS:

A41; E16; J04

INVENTOR:

FRIEDRICH M S; SEELY M J; SURESH D D

PATENT ASSIGNEE:

(STAH-C) STANDARD OIL CO OHIO

COUNTRY COUNT:

PATENT INFO ABBR.:

PATENT NO KIND DATE WEEK LA PG MAIN IPC ______ US 6451730 B1 20020917 (200276)* EN 6[0]

<--

APPLICATION DETAILS:

PATENT NO KIND APPLICATION DATE

US 6451730 B1 19970627 US 1997-883716

PRIORITY APPLN. INFO: US 1997-883716 19970627

US 6451730 B1 UPAB: 20050527

NOVELTY - A supported catalyst is prepared by mixing a vanadium compound, at least a portion of an antimony compound, and at least a portion of a support material to form a slurry, heating the slurry, and calcining to form a catalyst precursor; mixing the catalyst precursor with an aqueous sol to form a second slurry; drying the second slurry; and calcining the dried mixture at least 150 degrees C.

DETAILED DESCRIPTION - Preparation of a supported catalyst comprising the elements and proportions indicated by the empirical formula, V1SbaMbOx, involves mixing the vanadium compound, at least a portion of the antimony (Sb) compound, and at least a portion of the M compound and an aqueous sol containing a portion of the support material to form an aqueous slurry, heating the slurry to remove the water, and calcining at at least 150 degrees C to form a catalyst precursor; mixing the catalyst precursor with an aqueous sol containing the remaining portion of the support for the catalyst and any remaining portion of the Sb compound and M compound to form a second slurry; drying the second slurry to remove the water to form a dry mixture; and calcining the dried mixture at at least 150 degrees C to form the finished catalyst.

USE - Used for the preparation of a supported catalyst which is useful in catalytic vapor phase ammoxidation of propylene, propane, or isobutylene to produce (meth) acrylonitrile.

ADVANTAGE - The catalyst prepared by the inventive process exhibits outstanding characteristics as propylene ammoxidation catalysts with acrylonitrile, yielding similar to those obtained with present day commercial antimonate catalysts. It has potential as high throughput catalysts which give low levels of waste organics during use. The process allows for easier preparation of the catalyst, and increases the hardness of the catalyst, resulting in additional or improved attrition resistance when used in the fluid bed reactor.

L68 ANSWER 26 OF 32 WPIX COPYRIGHT 2007

THE THOMSON CORP on STN

		10/717846							
	DOC. NO. CPI: C2001-047115 [16] TITLE: Ammoxidation of a mixture of ketones to acetonitrile and hydrogen cyanide which produces increased yields of these co-products DERWENT CLASS: A41; E16; E35; H04								
•	INVENT			GOI SEE	DBOLE P; G	ODBOLE S	SURES	SEELEY M J SH D; : PURUSHOT	
	PATENT	' AS	SSIGNEE:	(G(DDB-I) GOD DBI-C) MOE	BOLE S P;	(IN ORP;	NO-N) INNO (SEEL-I)	OVENE USA LLC;
	COUNTR	Y	COUNT:	91		•			
	PATENI	' II	NFO ABBR.:						
		PAT	TENT NO	KINI	DATE	WEEK .	LA	PG	MAIN IPC
		WO	2000073261	A1	20001207	(200116)	* EN	19[0]	
		AU	2000051359	A	20001218	(200118)	EN	`	
		US	20020004027	A1	20020110	(200208)	EN	<	
		BR	2000010997	A	20020219	(200222)	PT	<	
		EP	1181268	A1	20020227	(200222)	EN	<	
		KR	2002003572	A	20020112	(200247)	ко	<	
		US	6413485	В2	20020702	(200248)	EN	<	
			1351586		20020529	,	ZH	<	
		ZA US US	2003500468 2001009165 20030198586 6667020 1520852	A A1 B2	20030430 20031023 20031223	(200334) (200370) (200408)	EN EN EN	17 54	
		CN EP EP	1629072 1181268 1181268	A B1 B8		(200563) (200568) (200602)			
		DE ES	60023134 60023134 2249271 1243726	T2 T3	20060413 20060401	(200626) (200627)	DE DE ES ZH		
		RO	120909 1267347	В1	20060929	(200673)	RO		
	APPLIC		ION DETAILS:	KINI	0		APP	LICATION	DATE
			2000073261	_ -				 2000-US133	
			20000516 20020004027					1999-32093	
			19990527 6413485 B2					1999-32093	
			19990527 20030198586		Cont of			1999-32093	
		US.	Z0030138386	AT (COILC OI		∪ o .	1939-32033	,

US	19990527 6667020 B2 Cont of	us	1999-320937
EP	19990527 1520852 A2 Div Ex	EP	2000-935980
AU	19990527 2000051359 A	AU	2000-51359
BR	20000516 2000010997 A	BR	2000-10997
CN	20000516 1351586 A	CN	2000-807997
CN	20000516 1629072 A Div Ex	Си	2000-807997
CN	20000516 1243726 C 20000516	Си	2000-807997
DE	60023134 E 20000516	DE	2000-623134
DE	60023134 T2 20000516	DE	2000-623134
ΕP	1181268 A1 20000516	, EP	2000-935980
EР	1181268 B1 20000516	EP	2000-935980
EP	1181268 B8 20000516	EP	2000-935980
DE	60023134 E 20000516	EP	2000-935980
DE	60023134 T2 20000516	EP	2000-935980
ES	2249271 T3 20000516	EP	2000-935980
JP	2003500468 W 20000516	JР	2000-621328
BR	2000010997 A 20000516	WO	2000-US13374
ΕP	1181268 A1 20000516	WO	2000-US13374
JP	2003500468 W 20000516	WO	2000-US13374
ΕP	1181268 B1 20000516	WO	2000-US13374
EP	1181268 B8 20000516	WO	2000-US13374
DE	60023134 E 20000516	WO	2000-US13374
DE	60023134 T2 20000516	WO	2000-US13374
RO	120909 B1 20000516	WO	2000-US13374
RO	120909 B1 20000516	RO	2001-1268
ZA	2001009165 A 20011106	ZA	2001-9165
KR	2002003572 A 20011127	KR	2001-715230
US	20030198586 A1 20011210	us	2001-16703
US	6667020 B2 20011210	us	2001-16703
EΡ	1520852 A2 19990527	EP	2004-78068
	1629072 A 20000516		2004-10095706
	1181268 B1 Related		2004-78068 20041109
	1181268 B8 Related 1267347 C		2004-78068 20041109 2004-10095706
	20000516	3.	· · · · · · · · · · · · · · · · · · ·

FILING DETAILS:

PATENT NO		KIND		PATENT NO	
EP	1520852	A2	Div ex	EP 1181268	A
DE	60023134	E	Based on	EP 1181268	Α
DE	60023134	Т2	Based on	EP 1181268	Α
ES	2249271	Т3	Based on	EP 1181268	Α
ΕP	1181268	B1	Related to	EP 1520852	Α
ΕP	1181268	B8	Related to	EP 1520852	Α
US	20030198586	A1	Cont of	US 6413485	В
US	6667020	B2	Cont of	US 6413485	В
ΑU	2000051359	A	Based on	WO 2000073261	Α
BR	2000010997	Α	Based on	WO 2000073261	Α
EP	1181268	A1	Based on ·	WO 2000073261	Α
JP	2003500468	W	Based on	WO 2000073261	Α
ΕP	1181268	B1	Based on	WO 2000073261	Α
EΡ	1181268	B8	Based on	WO 2000073261	Α
DE	60023134	E	Based on	WO 2000073261	A
DE	60023134	Т2	Based on	WO 2000073261	Α
RO	120909	В1	Based on	WO 2000073261	Α

PRIORITY APPLN. INFO: US 1999-320937 19990527 US 2001-16703 20011210

AB WO 2000073261 A1 UPAB: 20060202

NOVELTY - Process for increasing the yield of co-product HCN and acetonitrile produced during the manufacture of acrylonitrile comprises introducing a hydrocarbon selected from propylene or propane, a crude ketone, ammonia and air into a reaction zone containing an ammoxidation catalyst, then reacting these over the catalyst at an elevated temperature to produce acrylonitrile, hydrogen cyanide and acetonitrile, and recovering the acrylonitrile, hydrogen cyanide and acetonitrile from the reactor.

DETAILED DESCRIPTION - INDEPENDENT CLAIMS are also provided for:

- (a) another process for increasing the yield of co-product HCN and acetonitrile, which is as above except that a mixture of at least two ketone is used;
- (b) process for the ammoxidation of a mixture of 1-4 C ketones to produce a HCN and acetonitrile, as above; and
 - (c) ammoxidation of a crude ketone to produce HCN and acetonitrile.
- $\tt USE$ A process for increasing the yield of HCN and ${\bf acetonitrile}$ during the manufacture of ${\bf acrylonitrile}$ is provided.

ADVANTAGE - The process saves on the raw material costs and achieves the same or better conversion and selectivity to the desired co-products.

L68 ANSWER 27 OF 32 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN

ACCESSION NUMBER:

1995-052425 [07] WPIX

CROSS REFERENCE: DOC. NO. CPI: 1994-064818 C1995-024023 [07]

TITLE:

.1995-024025 [07]

Acrylonitrile mfr. with reduced ammonia breakthrough - by ammoxidation of propane or

propylene@ in fluidised catalyst bed

and introducing an oxygenate to react with

unreacted ammonia.

DERWENT CLASS:

A41; E16

INVENTOR:

BIGLER K L; BOTT P E; FRIEDRICH M S; KECKLER K P; KOCJANCIC F J; MIKO S J; REILING V G; REILLING V

G; ROWE S J; SEELY M J; SHAW W G; SHUKI A R; SOCKELL E J; SURESH D D; TROTT L R

PATENT ASSIGNEE:

(STAH-C) STANDARD OIL CO OHIO

COUNTRY COUNT:

NIRI COUNI:

PATENT INFO ABBR.:

PATENT	NO	KIND	DATE	WEEK	LA	PG	MAIN	IPC
	- 		- 				- -	
ZA 9403	1200	Α :	19941130	(199507) *	EN	23[0]		

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EP	638546	A1	19950215	(199511)	EN	< 10[0]
JP	07053494	Α	19950228	(199517)	JA	< 8[0]
BR	9400642	A	19950328	(199519)	PT	<
US	5457223 <	Α	19951010	(199546)	EN	< 7[0]
CN	1107464	A	19950830	(199732)	ZH	<
MX	184642	В	19970509	(199823)	ES	<
RO	113343	В1	19980630	(199845)	RO	<
ĒP	638546	В1	19981118	(199850)	EN	<
DE	69414660 <	E	19981224	(199906)	DE	<
ES	2125401	т3	19990301	(199916)	ES	<
RU	2124476	C1	19990110	(200019)	RU	<
KR	297039	В	20011122	(200243)#	ко	<
KR	308435	В	20011130	(200246)	ко	<
TW	496857	A	20020801	(200330)	ZH	<
TW	555737	A	20031001	(200423)	ZH	<
CN	1037767	С	19980318	(200455)	ZH	-

APPLICATION DETAILS:

PATENT NO KIND	APPLICATION DATE
ZA 9401200 A 19940222	ZA 1994-1200
US 5457223 A CIP of 19921009	US 1992-959237
US 5457223 A 19930811	US 1993-104752
KR 297039 B 19931122	KR 1993-24913
DE 69414660 E 19940204	DE 1994-69414660
EP 638546 A1 19940204	EP 1994-300858
EP 638546 B1 19940204	EP 1994-300858
DE 69414660 E 19940204	EP 1994-300858

ES	2125401 T3	EP 1994-300858
	19940204	
RU	2124476 C1	RU 1994-3820
	19940209	•
KR	308435 B	KR 1994-2840
	19940217	
CN	1107464 A	CN 1994-101370
	19940221	
CN	1037767 C	CN 1994-101370
	19940221	
JP	07053494 A	JP 1994-21714
	19940221	
MX	184642 B	MX 1994-1300
	19940221	
RO	113343 B1	RO 1994-257 19940221
BR	9400642 A	BR 1994-642 19940222
TW	496857 A	TW 1994-102250
	19940315	
TW	555737 A	TW 2002-113379
	19940315	•

FILING DETAILS:

PATENT NO	KIND	PATENT NO
DE 69414660 E	Based on	EP 638546 A
ES 2125401 T3	Based on	EP 638546 A
KR 308435 B	Previous Publ	KR 95005804 A
KR 297039 B	Previous Publ	KR 95014062 A
US 5457223 A	CIP of	US 5288473 A

PRIORITY APPLN. INFO: ZA 1994-1200 19940222 US 1993-104752 19930811

KR 1993-24913 19931122

AB ZA 9401200 A UPAB: 20050702

A process for mfr. of acrylonitrile with reduced breakthrough of ammonia into the reactor effluent comprises introducing a reaction mixture of propane or propylene, ammonia and an oxygen-containing gas into the lower portion of a fluid bed reactor containing a fluid bed ammoxidation catalyst to react to form an acrylonitrile-containing prod. stream, and introducing in an upward direction at least one oxygenate (I) capable of reacting with ammonia into the upper portion of the fluid bed reactor at a point where the (I) does not substantially affect the reaction of the hydrocarbon, ammonia and O2-containing gas to form acrylonitrile but reacts with at least part of the unreacted ammonia present in the reactor.

ADVANTAGE - Input of (I) gives a substantial reduction in the amount of ammonia present in the reactor effluent.

L68 ANSWER 28 OF 32 ACCESSION NUMBER: CROSS REFERENCE:	WPIX COPYRIGHT 2007 THE THOMSON CORP on STN 1994-064818 [08] WPIX 1995-052425
DOC. NO. CPI:	C1994-029035 [08]
TITLE:	Elimination of ammonia break-through in
	acrylonitrile production - comprises
	introducing methanol into the fluid bed reactor
	at a specific location and direction
DERWENT CLASS:	A41; E16; E35
INVENTOR:	BIGLER K L; BIGLER L K; BOTT E P; BOTT P E;
	FRIEDRICH M S; FRIEDRICH S M; KECKLER K P;
	KECKLER P K; KOCJANCIC J F; KOJANCIC F J; MIKO J
	S; MIKO S J; REILING G V; REILING V G; SEELY J M;
	SEELY M J; SHAW G W; SHAW W G; SHUKI A R;
	SHUKI R A; SOCKELL E J; SOCKELL J E; SURESH D D;
	TROTT L R; TROTT R L
PATENT ASSIGNEE:	(STAH-C) STANDARD OIL CO OHIO
	5
COUNTRY COUNT:	ວ

Page 30

PATENT INFO ABBR.:

PATENT NO	KIND DATE	WEEK	LA PG	MAIN IPC
US 5288473 <	A 19940222	(199408)*	•	
JP 07126237	A 19950516	(199528)#	< JA 8	
BR 9304451	A 19950627	(199534)#	< PT	
CN 1102641	A 19950517	(199726)#	< ZH	
RO 113342	B1 19980630	(199845)#	< RO	
CN 1039007	C 19980708	(200457)#	< ZH	

APPLICATION DETAILS:

PATENT NO	KIND	APPLICATION	DATE
US 5288473 A 19921009		US 1992-959237	
RO 113342 B1 19931026		RO 1993-1442	
BR 9304451 A		BR 1993-4451	
19931101 JP 07126237 A		JP 1993-276646	
19931105 CN 1102641 A	•	CN 1993-112678	
19931108 CN 1039007 C 19931108		CN 1993-112678	
19931108			

PRIORITY APPLN. INFO: US 1992-959237 19921009

RO 1993-1442 19931026 BR 1993-4451 19931101 JP 1993-276646 19931105 CN 1993-112678 19931108

AB UPAB: 20050507 US 5288473 A

> Process comprises (a) introducing into the lower portion of a fluid bed reactor a hydrocarbon selected from propylene and propane, ammonia and oxygen-containing gas to react in the presence of a fluid bed catalyst to produce acrylonitrile, (b) introducing an oxygenate comprising methanol at a temperature below its coking temperature into the upper portion of the fluid bed reactor at a point where the methanol does not affect the reaction of the hydrocarbon, ammonia and oxygen-containing gas and reacts with all the unreacted ammonia present in the reactor to eliminate the presence of any free ammonia in the reactor effluent exiting the reactor, (c) passing the reactor effluent containing acrylonitrile into a quench column to cool the reactor effluent with water in the absence of sulphuric acid to remove unwanted impurities, and (d) recovering acrylonitrile from the quench column.

USE/ADVANTAGE - The method is used to eliminate unreacted ammonia and reduce the amount of ammonium sulphate produced in the mfr. of acrylonitrile. The process is simple and economical.

L68 ANSWER 29 OF 32 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN ACCESSION NUMBER:

CROSS REFERENCE: 1992-276576

1993-264708 [33] WPIX

DOC. NO. CPI:

C1993-118073 [33] Acrylonitrile and/or

TITLE:

methacrylonitrile production - by olefin

ammoxidation using oxide catalyst

containing molybdenum, bismuth, iron, cobalt, nickel,

chromium, phosphorus, antimony and alkali metal

DERWENT CLASS:

A41: E16

1 .

INVENTOR:

PAPARIZOS C; SHAW W G

PATENT ASSIGNEE:

(STAH-C) STANDARD OIL CO OHIO

COUNTRY COUNT:

PATENT INFO ABBR.:

PATENT NO KIND DATE WEEK LA PG MAIN IPC

US 5235088 A 19930810 (199333) * EN 6[0]

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APPLICATION DETAILS:

PATENT NO KIND APPLICATION DATE ______

US 5235088 A Div Ex

US 1990-495875

19900319

US 5235088 A

19920512

US 1992-881581

FILING DETAILS:

PATENT NO KIND PATENT NO

______ US 5235088 A Div ex US 5134105 A

PRIORITY APPLN. INFO: US 1992-881581 19920512 US 1990-495875 19900319

US 5235088 A UPAB: 20050701 AB

> Conversion of propylene and/or isobutylene to acrylontrile and/or methacrylontrile respectively is effected by vapour-phase reaction with O2-containing gas and NH3 at 300-600 deg. C in the presence of an oxide catalyst of formula (I):

MoaBibFecCodNieCrfXqYiZjOk (I)

X = a mixture of P and Sb; Y = alkali metal(s); Z = alkali metal, rare earth metal, Nb, Tl, As, Zn, Cd, V, B, Sn, Ge, Mn, W and/or Te; a = 12-14; b = 1-5; c = 0.5-5; d and e = 0.1-6; f and g = 0.1-4; i = 0.1-2; j = 0-3; and k = a number determined by the valance requirements of the other elements. Pref. catalyst has g = 0.75-3 and is supported on SiO2, giving a composite containing 10-70 (especially 40-60) weight% support.

ADVANTAGE - The catalysts are inexpensive, have high activity, giving at lest 80% yields at temps. slightly lower than normal, and have good stability. Low air:olefin ratios and high space velocities may be used. NH3 utilisation is efficient.

L68 ANSWER 30 OF 32 WPIX COPYRIGHT 2007

THE THOMSON CORP on STN

DOC. NO. CPI:

ACCESSION NUMBER: 1993-066451 [08] WPIX C1993-029658 [21]

TITLE:

Catalyst for production of

phthalonitrile(s) from xylene with

oxygen@ and ammonia - formed by calcining iron-antimony oxide cpd and combining with

vanadium and bismuth, for improved prod. per pass

conversion and greater prod. selectivity

DERWENT CLASS:

A41; E14; F01; J04

INVENTOR: PATENT ASSIGNEE:

PAPARIZOS C; SHAW W G (STAH-C) STANDARD OIL CO OHIO

COUNTRY COUNT:

PATENT INFO ABBR.:

PATENT NO KIND DATE WEEK LA PG MAIN IPC _____

US 5183793 A 19930202 (199308) * EN 4[0]

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APPLICATION DETAILS:

PATENT NO KIND APPLICATION DATE

US 5183793 A US 1991-789836

19911113

PRIORITY APPLN. INFO: US 1991-789836 19911113

AB US 5183793 A UPAB: 20060503

A catalyst suitable for ammoxidation has the formula V1BiaSbbFecXdYcZfOg, where X is Mo, Cu, W, Nb, Te, P, Sn, Ge or As, Y is Co, Ni, Ce, La, Mn or Cr, Z is an alkali or alkaline earth metal, B or Tl and a= 0.1-10, b= 0.01-20, c=0.01-5, d=0-5, e=0-3, f=0-1 and g is determined by valence requirements. The catalyst is formed by calcining a preformed Fe-Sb oxide compsn. and combining it with V, Bi and other opt. metal cpds.

USE/ADVANTAGE - The catalyst is used in the formation of phthalonitriles (pref. isophthalonitrile) from the reaction of xylenes (pref. m-xylene) with O2 and NH3 at elevated temps. Phthalonitriles are useful starting materials for the production of polymers for e.g. synthetic fibres, agricultural chemicals and pharmaceuticals. The catalyst results in an improved prod. per pass conversion and increased prod. selectivit

L68 ANSWER 31 OF 32 WPIX COPYRIGHT 2007 THE THOMSON CORP on STN

ACCESSION NUMBER:

1981-58674D [32] WPIX

TITLE:

Metal complex catalysts e.g. of nickel

or zinc - useful for contact decomposition of

hydroperoxide(s)

DERWENT CLASS:

A41; E14

INVENTOR:

DOLHYJ S R; PAPARIZOS C; VELENYI L J

PATENT ASSIGNEE:

(STAH-C) STANDARD OIL CO OHIO

COUNTRY COUNT:

PATENT INFO ABBR.:

-

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APPLICATION DETAILS:

PATENT NO KIND APPLICATION DATE

US 4279829 A US 1978-973070

19781226

US 4279829 A US 1979-90161

19791031

AB US 4279829 A UPAB: 20050419

Catalysts are claimed with the formula (I) in which M is a positively charged metal or metal cpd.; Z is S,O,P,S-P or S-S; L is C, P or N; A is one or more of H, 1-30C alkoxy, N-R2 in which R is H, 1-30C alkyl and phenyl or phenyl substd. with one or more 1-20C alkyl and 1-20C alkoxy; and 1-30C hydrocarbon gps. or 1-30C hydrocarbon gps. substd. with one or more substituents chosen from halogen, 1-12C hydroxy gps., 1-12C acid gps., 1-12C aldehyde gps., 1-12C ketone gps. and 1-10C nitrile cpds.; and n is 1 or 2 and b is 1, 2 or 3. with the proviso that when Z is S or O, A is one or more of halogen. H, NH2 and 1-30C hydrocarbon gp. or 1-30C hydrocarbon gps. substd. with one or more halogen, 1-12C hydroxy gps., 1-12C acid gps., 1-12C aldehyde gps., 1-12C ketone gps., and 1-10C nitrile gps.

M is pref. a gp. IIB, IB or VIII transition metal, especially Zn or Ni; Z is S, O or P; and A is phenyl, phenyl substd. with one or more 1-8C alkyl, a 1-30C alkoxy, an amino gp. or an amino gp. substd. by one or more 1-4C alkyl gps.

The catalysts are especially useful for contact decomposition of hydroperoxides as described in parent specification US4262153 (32533 D/18), e.g. in the production of phenol by decomposition of cumene hydroperoxide and cyclohexylbenzene hydroperoxide.

L68 ANSWER 32 OF 32 WPIX COPYRIGHT 2007

THE THOMSON CORP on STN

ACCESSION NUMBER:

1981-32533D [18] WPIX

TITLE:

Decomposition of hydro:peroxide(s) - by contacting with metal complex catalyst

DERWENT CLASS:

A41; E14

INVENTOR:

DOLHYJ S R; PAPARIZOS C; VELENYI L

PATENT ASSIGNEE:

(STAH-C) STANDARD OIL CO OHIO

COUNTRY COUNT:

PATENT INFO ABBR.:

PATENT NO	KIN	D DATE	WEEK	LA	PG	MAIN IPC
US 4262153 <	A	19810414	(198118) *	EN		
CA 1141770	Α	19830222	(198312)#	EN	<	

APPLICATION DETAILS:

PATENT NO	KIND	APPLICATION	DATE
US 4262153 A		us 1978-973070	
19781226 US 4262153 A		US 1979-90161	
19791031 CA 1141770 A		CA 1980-366808	
19801215			

AB US 4262153 A UPAB: 20050419

Hydroperoxide is decomposed by contact with a catalyst of formula (I) where M is a positively charged metal or its cpd.; Z is S, O, P, S-P or S-S; L is C, P or N, A is H, halogen, 1-30C alkoxy, NR2 in which R is H, 1-30C alkyl or 4-8 membered aryl opt. substd. by 1-20C alkyl or alkoxy, or up to 30C hydrocarbon gp. opt. substd. by halogen, 1-12C hydroxy, acid, aldehyde or ketone containing gp. or 1-10C nitrile containing gp.; n is 1 or 2; and 1-3; provided that when Z is S or O, then A is H, halogen, NH2 or opt. substd. hydrocarbon gp.

Phenol can be produced with high yields and selectivities by decomposing cumene or cyclohexyl-benzene hydroperoxide using the catalyst. Alcohol, ketone and aldehydes prods. can be used as monomers, solvents and intermediates.

TEXT SEARCH

=> d his 140

=> d que 140

L32

12 SEA FILE=REGISTRY ABB=ON PLU=ON (K(L)CS(L)CE(L)CR(L)C
O(L)NI(L)FE(L)BI(L)MO(L)O)/ELS

L37 6 SEA FILE=REGISTRY ABB=ON PLU=ON (RB OR NA OR LI OR

TL)/ELS AND L32

L38 11 SEA FILE=REGISTRY ABB=ON PLU=ON (P OR SB OR TE OR B OR GE OR W OR CA OR MG OR LNTH/PG OR ACTN/PG)/ELS AND

L32

L39 5 SEA FILE=REGISTRY ABB=ON PLU=ON L38 AND L37

L40 12 SEA FILE=REGISTRY ABB=ON PLU=ON L32 OR (L37 OR L38

OR L39)

=> d his 163

(FILE 'RAPRA, WPIX' ENTERED AT 12:00:11 ON 28 MAR 2007) SAV L62 SAC846IN/A

FILE 'STNGUIDE' ENTERED AT 12:02:26 ON 28 MAR 2007

FILE 'HCAPLUS' ENTERED AT 12:30:53 ON 28 MAR 2007

FILE 'REGISTRY' ENTERED AT 12:32:12 ON 28 MAR 2007

L63 9 S L44 OR L45

=> d que 163

L32

12 SEA FILE=REGISTRY ABB=ON PLU=ON (K(L)CS(L)CE(L)CR(L)C
O(L)NI(L)FE(L)BI(L)MO(L)O)/ELS

L44 7 SEA FILE=REGISTRY ABB=ON PLU=ON L32 AND P/ELS L45 3 SEA FILE=REGISTRY ABB=ON PLU=ON L32 AND MG/ELS L63 9 SEA FILE=REGISTRY ABB=ON PLU=ON L44 OR L45

=> d his 167

(FILE 'HCAPLUS' ENTERED AT 12:32:24 ON 28 MAR 2007) L67 7 S L66 AND L50 => d que 167 L23 635119 SEA FILE=HCAPLUS ABB=ON PLU=ON CATALYSTS+PFT,OLD,NT/C 12 SEA FILE=REGISTRY ABB=ON PLU=ON (K(L)CS(L)CE(L)CR(L)C L32 O(L)NI(L)FE(L)BI(L)MO(L)O)/ELS L37 6 SEA FILE=REGISTRY ABB=ON PLU=ON (RB OR NA OR LI OR TL)/ELS AND L32 11 SEA FILE=REGISTRY ABB=ON PLU=ON (P OR SB OR TE OR B L38 OR GE OR W OR CA OR MG OR LNTH/PG OR ACTN/PG)/ELS AND L32 5 SEA FILE=REGISTRY ABB=ON PLU=ON L38 AND L37 1.39 12 SEA FILE=REGISTRY ABB=ON PLU=ON L32 OR (L37 OR L38 L40 OR L39) 10 SEA FILE=HCAPLUS ABB=ON PLU=ON L40 9 SEA FILE=HCAPLUS ABB=ON PLU=ON L40/CAT L42 L44 7 SEA FILE=REGISTRY ABB=ON PLU=ON L32 AND P/ELS 3 SEA FILE=REGISTRY ABB=ON PLU=ON L32 AND MG/ELS L45 29606 SEA FILE=HCAPLUS ABB=ON PLU=ON ACRYLONITRILE+PFT, OLD, L46 NT/CT 5762 SEA FILE=HCAPLUS ABB=ON PLU=ON L46 AND L23 L47 6 SEA FILE=HCAPLUS ABB=ON PLU=ON L41 AND L47 L48 L49 10 SEA FILE=HCAPLUS ABB=ON PLU=ON L48 OR L42 QUE ABB=ON PLU=ON PY<2003 OR PRY<2003 OR AY<2003 OR L50 , MY<2003 OR REVIEW/DT 9 SEA FILE=REGISTRY ABB=ON PLU=ON L44 OR L45 L63 T.64 7 SEA FILE=HCAPLUS ABB=ON PLU=ON L63/CAT 10 SEA FILE=HCAPLUS ABB=ON PLU=ON L64 OR L49 L66 L67 ' 7 SEA FILE=HCAPLUS ABB=ON PLU=ON L66 AND L50

=> d 167 1-7 ibib ed abs hitstr hitind

L67 ANSWER 1 OF 7 HCAPLUS COPYRIGHT 2007 ACS on STN 2003:305713 HCAPLUS Full-text ACCESSION NUMBER:

138:327217 DOCUMENT NUMBER:

Production method of ammoxidation catalyst TITLE: INVENTOR(S): Miyaki, Kenichi; Yanagida, Motoo; Mori, Kunio

PATENT ASSIGNEE(S): Daiya Nitrics K. K., Japan

. Jpn. Kokai Tokkyo Koho, 11 pp.

CODEN: JKXXAF

DOCUMENT TYPE: Patent

LANGUAGE: Japanese

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

EP 1452231

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
 JP 2003117397	A	20030422	JP 2001-314054	2001
wo 2003033139	A1	20030424	< WO 2002-JP9832	1011 2002 0925

W: CN, KR, RO, US

RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR

20040901

A1

EP 2002-779893

2002 0925

R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, FI, CY, TR, BG, CZ, EE, SK CN 1568223 20050119 CN 2002-819966 Α 2002 0925 <--US 2004248734 A1 20041209 US 2004-490219 2004 0401 PRIORITY APPLN. INFO.: JP 2001-314054 2001 1011 <--WO 2002-JP9832 2002 0925

<--

ED Entered STN: 22 Apr 2003

AB The invention refers to a production method for an ammoxidn. catalyst, suitable for producing acrylonitrile from propylene. The catalyst comprises (1) Mo, (2) Bi, and (3) at least one element selected from Ni, Co, Zn, Mg, Mn or Cu and (4) at least one element selected from La, Ce, Pr or Nd, and during the manufacture of the catalyst the raw materials for the 4th component is added to a solution containing raw materials for the first three components.

IT 512173-57-8

RL: CAT (Catalyst use); DEV (Device component use); USES (Uses)

(production method of ammoxidn. catalyst)

RN 512173-57-8 HCAPLUS

CN Bismuth cerium cesium chromium cobalt iron magnesium molybdenum nickel potassium samarium silicon tellurium oxide (9CI) (CA INDEX NAME)

Component		Ratio .	Component Registry Number
==========	=+=====		==+===========
0	1	x	17778-80-2
Te	1	x	13494-80-9
Bi	1	х	7440-69-9
Co	1	х	7440-48-4
Cr	1	x	7440-47-3
Cs	1	x	7440-46-2
Ce	1	х	1 7440-45-1
Si	1	x	7440-21-3
Sm	1	х	7440-19-9
K	1	x	7440-09-7
Ni	1	x	7440-02-0
Mo	1	x	7439-98-7
Mg	1	x	7439-95-4
Fe	1	x	1 7439-89-6

IT 107-13-1P, Acrylonitrile, preparation

RL: SPN (Synthetic preparation); PREP (Preparation) (production method of ammoxidn. catalyst)

RN 107-13-1 HCAPLUS

CN 2-Propenenitrile (CA INDEX NAME)

 $H_2C - CH - C - N$

```
ICM B01J027-192
     ICS B01J023-88; B01J027-057; B01J037-04; B01J037-08; C07B061-00;
          C07C253-26; C07C255-08
CC
     67-1 (Catalysis, Reaction Kinetics, and Inorganic Reaction
     Mechanisms)
     Section cross-reference(s): 21, 35
ΙT
     Ammoxidation catalysts
        (production method of ammoxidn. catalyst)
     512173-53-4
                 512173-54-5
                               512173-55-6 512173-56-7
     512173-57-8
                  512173-58-9
                                512173-59-0
                                              512173-60-3
                 512173-62-5
     512173-61-4
     RL: CAT (Catalyst use); DEV (Device component use); USES
     (Uses)
        (production method of ammoxidn. catalyst)
TΤ
     107-13-1P, Acrylonitrile, preparation
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (production method of ammoxidn. catalyst)
L67 ANSWER 2 OF 7 HCAPLUS COPYRIGHT 2007 ACS on STN
ACCESSION NUMBER:
                        2002:610508 HCAPLUS Full-text
DOCUMENT NUMBER:
                         137:155271
TITLE:
                         Fluidized bed catalyst for ammoxidation of
                         propylene into acrylonitrile
INVENTOR(S):
                         Xie, Guohuang; Chen, Xin; Wu, Lianghua
PATENT ASSIGNEE(S):
                         China Petrochemical Group Corp., Peop. Rep.
SOURCE:
                         Faming Zhuanli Shenqing Gongkai Shuomingshu, 8
                         CODEN: CNXXEV
DOCUMENT TYPE:
                         Patent
LANGUAGE:
                         Chinese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
     PATENT NO.
                         KIND
                                DATE
                                            APPLICATION NO.
                                                                   DATE
                        ----
                                _____
                                            _____
   CN 1310046
                        A
                                20010829
                                           CN 2000-111715
                                                                   2000
                                                                   0224
                                            CN 2000-111715
PRIORITY APPLN. INFO .:
                                                                   2000
                                                                   0224
                                               <--
ED
     Entered STN: 16 Aug 2002
     The catalyst comprises a silica support and a mixed oxide AaBbCcGedMneWfFegBihMoiOx,
AB
     where A = Li, Na, K, Rb and Cs; B = Co, Ni, Cr, Ca, Mg, La, Ce and V; C = B, P and As;
     a = 0.01-1.5, b = 0.1-12, c = 0.1-0.6, d = 0.01-2.0, e = 0.01-2.5, f = 0.05-1.5, g = 0.05-1.5
     0.1-4, h = 0.2-2.5, i = 12-14.5, and x = number that balances the valency. The use of
     the catalyst can enhance the conversion of propylene and acrylonitrile yield.
     K0.1Cs0.07P0.02Ni5.6Cr0.35Ce0. 35Mq1.2Ge0.05Mn0.2W0.15Fe2.0Bi0.75Mo13.00x was prepared
     and used for ammoxidn. of propylene into acrylonitrile with yield 80.3%.
     107-13-1P, Acrylonitrile, preparation 446036-48-2P
IT
     446036-50-6P
     RL: IMF (Industrial manufacture); PREP (Preparation)
        (fluidized bed catalyst for ammoxidn. of propylene into
        acrylonitrile)
     107-13-1 HCAPLUS
RN
CN
     2-Propenenitrile (CA INDEX NAME)
```

H2C ___ CH__C__N

RN 446036-48-2 HCAPLUS

CN Bismuth cerium cesium chromium cobalt germanium iron magnesium manganese molybdenum nickel potassium tungsten oxide phosphate (9CI) (CA INDEX NAME)

Component	Rati	•	onent y Number
==========	:=+========		
0	x	17	778-80-2
O4P	x	14:	265-44-2
Bi	x	J 7-	440-69-9
Ge	x	1 7	440-56-4
Co	x	1 7.	440-48-4
Cr	x	1 7	440-47-3
Cs	x	1 7	440-46-2
Ce	x	1 7	440-45-1
W	x	1 7	440-33-7
K	l x	1 7	440-09-7
Ni	x	1 7	440-02-0
Mo	x	1 7	439-98-7
Mn	l x	1 7	439-96-5
Mg	l x	1 7	439-95-4
Fe	l x	1 7	439-89-6

RN 446036-50-6 HCAPLUS

CN Bismuth cerium cesium chromium cobalt germanium iron magnesium manganese molybdenum nickel potassium rubidium tungsten oxide (9CI) (CA INDEX NAME)

Component	 	Ratio	Component Registry Number
*==========	==+===		=+=====================================
0	1	x	17778-80-2
Bi	1	×	7440-69-9
Ge	- 1	x	7440-56-4
Co	1	x	7440-48-4
Cr	1	x	7440-47-3
Cs	1	x	7440-46-2
Ce	1	x	7440-45-1
W	1	x	7440-33-7
Rb	1	x	7440-17-7
K	1	x	7440-09-7
Ni	1	x	7440-02-0
Мо	- 1	x	7439-98-7
Mn	1	x	1 7439-96-5
Mg	1	x	7439-95-4
Fe	1	x	7439-89-6

```
IC ICM B01J027-192
```

ICS B01J023-84; B01J023-835; C07C255-08

CC 35-2 (Chemistry of Synthetic High Polymers)

IT Ammoxidation catalysts

(mixed oxide; fluidized bed catalyst for ammoxidn. of propylene into acrylonitrile)

IT 107-13-1P, Acrylonitrile, preparation 446036-44-8P
 446036-45-9P 446036-46-0P 446036-47-1P 446036-48-2P
 446036-49-3P 446036-50-6P

RL: IMF (Industrial manufacture); PREP (Preparation) (fluidized bed catalyst for ammoxidn. of propylene into acrylonitrile)

L67 ANSWER 3 OF 7 HCAPLUS COPYRIGHT 2007 ACS on STN ACCESSION NUMBER: 2002:246980 HCAPLUS Full-text

DOCUMENT NUMBER:

136:265297

TITLE:

Manufacture of hydrogen cyanide by

ammoxidation with fluidized-bed catalysts

INVENTOR(S):
PATENT ASSIGNEE(S):

Miyaki, Kenichi; Mori, Kunio Mitsubishi Rayon Co., Ltd., Japan Jpn. Kokai Tokkyo Koho, 8 pp.

SOURCE:

CODEN: JKXXAF

DOCUMENT TYPE:

Patent Japanese

LANGUAGE:
FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
 JP 2002097017	A	20020402	JP 2000-286452	2000 0921
JP 3872269 PRIORITY APPLN. INFO.:	В2	20070124	< JP 2000-286452	2000 0921

<--

ED Entered STN: 02 Apr 2002

AB HCN is manufactured by ammoxidn. of MeOH with fluidized-bed catalysts having compns.:

MolOBiaFebSbcNidCreFfGgMlhKkM2mXxYyOi(SiO2)j (F = Y, La, Ce, Pr, Nd, Sm, Al, and/or Ga;

G = Mg, Ca, Sr, Ba, Mn, Co, Cu, Zn, and/or Cd; Ml = Ti, Zr, V, Nb, Ta, W, Ge, Sn,

and/or Pb; M2 = Ru, Rh, Pd, Re, Os, Ir, Pt, and/or Ag; X = P, B, and/or Te; Y = Li, Na,

Rb, Cs, and/or Tl; a = 0.2-1.5, b = 0.7-15, c = 0-20, d = 3-8, e = 0.1-2.5, f = 0.1
1.5, g = 0-5, h = 0-3, k = 0.05-1.5, m = 0-1, x = 0-3, y = 0-1, i = atomic ratio of O,

j = 20-200; 20/p = 0.8-1; p = sum of (valence) + (atomic ratio) of Bi, Fe, Ni, Cr, K,

F, G, and Y). Preferably, Mo compds. are added during the reaction. The catalysts

have stable structures and give HCN in high yields.

IT 405233-88-7P

RL: CAT (Catalyst use); IMF (Industrial manufacture); PREP (Preparation); USES (Uses)

(catalyst component; manufacture of HCN by ammoxidn. of MeOH with fluidized-bed catalysts)

RN 405233-88-7 HCAPLUS

CN Antimony bismuth cerium cesium chromium cobalt iron molybdenum nickel phosphorus potassium ruthenium oxide (9CI) (CA INDEX NAME)

Component	1	Ratio	Component Registry Number
=========	==+==	***************	*+=====================================
0	- 1	x	17778-80-2
P	- 1	×	7723-14-0
Bi	- 1	x	7440-69-9
Co	1	x	7440-48-4
Cr	1	×	7440-47-3
Cs	1	x	7440-46-2
Ce	1	x	7440-45-1
Sb	1	x	7440-36-0
Ru	i	x	7440-18-8
K	1	x	7440-09-7
Ni	1	x	7440-02-0
Mo	1	×	7439-98-7
Fe .	1	x	7439-89-6

TC TCM C01C003-02

ICS C01C003-02; B01J023-88; B01J027-057; B01J027-192

CC 49-2 (Industrial Inorganic Chemicals)
Section cross-reference(s): 67

156260-89-8P, Bismuth cerium chromium cobalt iron molybdenum nickel phosphorus potassium oxide 405220-76-0P 405220-77-1P 405220-78-2P 405220-79-3P 405233-78-5P 405233-79-6P 405233-86-5P 405233-87-6P 405233-88-7P

RL: CAT (Catalyst use); IMF (Industrial manufacture);

PREP (Preparation); USES (Uses)

(catalyst component; manufacture of HCN by ammoxidn. of MeOH with fluidized-bed catalysts)

L67 ANSWER 4 OF 7 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2002:244582 HCAPLUS Full-text

DOCUMENT NUMBER:

136:265296

TITLE:

Manufacture of hydrogen cyanide by

ammoxidation with fluidized-bed catalysts

INVENTOR(S): PATENT ASSIGNEE(S):

Miyaki, Kenichi; Mori, Kunio Mitsubishi Rayon Co., Ltd., Japan

SOURCE:

Jpn. Kokai Tokkyo Koho, 8 pp. CODEN: JKXXAF

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
 JP 2002097016	Α	20020402	JP 2000-286450	2000 0921
JP 3872268 PRIORITY APPLN. INFO.:	В2	20070124	< JP 2000-286450	2000
				0921

ED Entered STN: 02 Apr 2002

HCN is manufactured by ammoxidn. of MeOH with fluidized-bed catalysts having the AΒ compns.: FeaSbbMocBidKeFfGgMhQqRrTtOx(SiO2)y (F = Mg, Ca, Sr, Ba, Mn, Co, Ni, Cu, Ag, Zn, and/or Cd; G = Cr, Al, Ga, and/or In; M = Y, La, Ce, Pr, Nd, and/or Sm; Q = Ti, Zr, V, Nb, Ta, W, Ge, Sn, and/or Pb; R = Li, Na, Rb, Cs, and/or Tl; T = B, P, and/or Te; when a = 10, then b = 5-60, c = 5-50, d = 0.15-5, e = 0.1-5, f = 2-35, g = 0.05-10, h = 0.15-100.05-10, h/c >0.02, q = 0-10, r = 0-5, t = 0-5, x = atomic ratio of 0, and y = 20-500; containing Fe antimonate as a crystal phase). Preferably, Mo compds. are added during the reaction. The catalysts have stable structures and give HCN in high yields.

IT 405233-94-5P

RL: CAT (Catalyst use); IMF (Industrial manufacture);

PREP (Preparation); USES (Uses)

(catalyst component; manufacture of HCN by ammoxidn. of MeOH with fluidized-bed catalysts)

RN 405233-94-5 HCAPLUS

Antimony bismuth cerium cesium chromium cobalt iron molybdenum nickel phosphorus potassium oxide (9CI) (CA INDEX NAME)

Component	 	Ratio	Component Registry Number
0		х	17778-80-2
P	- 1	X	7723-14-0
Bi	1	x	7440-69-9
Co	1	x	7440-48-4
Cr ·	1	x	7440-47-3
Cs	1	x	7440-46-2
Ce	1	x	7440-45-1
Sb	1	x	7440-36-0
K	1	x	7440-09-7
Ni	1	x	7440-02-0
Mo	1	x	7439-98-7
Fe	1	х	7439-89-6

ICM C01C003-02 TC

ICS C01C003-02; B01J023-88; B01J027-057; B01J027-192

49-2 (Industrial Inorganic Chemicals)

10/717846 Section cross-reference(s): 67 15600-71-2P, Iron antimonate (FeSbO4) 405233-71-8P TΤ 405233-72-9P 405233-73-0P 405233-74-1P 405233-75-2P 405233-76-3P 405233-77-4P 405233-78-5P 405233-79-6P 405233-94-5P RL: CAT (Catalyst use); IMF (Industrial manufacture); PREP (Preparation); USES (Uses) (catalyst component; manufacture of HCN by ammoxidn. of MeOH with fluidized-bed catalysts) L67 ANSWER 5 OF 7 HCAPLUS COPYRIGHT 2007 ACS on STN ACCESSION NUMBER: 2002:244581 HCAPLUS Full-text DOCUMENT NUMBER: 136:265295 TITLE: Manufacture of hydrogen cyanide by ammoxidation with fluidized-bed catalysts INVENTOR(S): Miyaki, Kenichi; Mori, Kunio PATENT ASSIGNEE(S): Mitsubishi Rayon Co., Ltd., Japan Jpn. Kokai Tokkyo Koho, 8 pp. SOURCE: CODEN: JKXXAF DOCUMENT TYPE: Patent LANGUAGE: Japanese FAMILY ACC. NUM. COUNT: PATENT INFORMATION: PATENT NO. KIND DATE APPLICATION NO. DATE _____ 20020402 JP 2002097015 A JP 2000-286453 2000 0921 JP 3872270 B2 20070124 PRIORITY APPLN. INFO.: JP 2000-286453 2000 0921 <---ED Entered STN: 02 Apr 2002 HCN is manufactured by ammoxidn. of MeOH with fluidized-bed catalysts having compns.: AB (FeSba)bMol0BicFedKkMlmM2nGgQqRrTtOx(SiO2)y [(FeSba) indicates Sb and Fe forming Fe antimonate; M1 = Mg, Ca, Sr, Ba, Mn, Co, Ni, Cu, Zn, and/or Cd; M2 = Cr, Y, La, Ce, Pr, Nd, Sm, Al, Ga, and/or In; G = Ru, Rh, Pd, Re, Os, Ir, Pt, and/or Ag; Q = Ti, Zr, V, Nb, Ta, W, Ge, Sn, Pb, and/or Sb; R = B, P, and/or Te; T = Li, Na, Rb, Cs, and/or Tl; a = 0.8-2, b = 0.5-20, c = 0.1-2, d = 0.3-3, k = 0.05-2, m = 3-8, n = 0.1-3, g = 0-0.5, q = 0.1-3= 0-3, r = 0-3, t = 0-1, x = atomic ratio of 0, <math>y = 20-200; 20/p = 0.8-1; p = sum of(valence) + (atomic ratio) of Bi, Fe, K, M, N, and T]. Preferably, Mo compds. are added during the reaction. The catalysts have stable structures and give HCN in high yields. ΙT 405220-82-8P RL: CAT (Catalyst use); IMF (Industrial manufacture); PREP (Preparation); USES (Uses) (catalyst component; manufacture of HCN by ammoxidn. of MeOH with fluidized-bed catalysts) RN 405220-82-8 HCAPLUS CN Bismuth cerium cesium chromium cobalt iron molybdenum nickel phosphorus potassium ruthenium oxide (9CI) (CA INDEX NAME)

Component	 	Ratio	Component Registry Number
=========	==+==		•
0	ı	x	17778-80-2
P	1	×	7723-14-0
Bi	- 1	x	7440-69-9
Co	1	x	7440-48-4
Cr	1	x .	7440-47-3
Cs	- 1	×	7440-46-2
Ce	+	x	7440-45-1
Ru	1	x	7440-18-8

```
x
                                          7440-09-7
K
             -1
                                          7440-02-0
Ni
                      х
             - 1
                                 - 1
                                          7439-98-7
Мо
             \perp
                      х
                                 - 1
                                          7439-89-6
Fe
                      х
                                 1
IC ICM C01C003-02
    ICS C01C003-02; B01J023-88; B01J027-057; B01J027-199; C01B033-20;
         B01J008-24
  49-2 (Industrial Inorganic Chemicals)
    Section cross-reference(s): 67
  15600-71-2P, Iron antimonate (FeSbO4) 156260-89-8P, Bismuth
IT
    cerium chromium cobalt iron molybdenum nickel phosphorus potassium
    oxide 405220-76-0P 405220-77-1P 405220-78-2P 405220-79-3P
    405220-80-6P 405220-81-7P 405220-82-8P 405220-83-9P
    405220-84-0P
    RL: CAT (Catalyst use); IMF (Industrial manufacture);
    PREP (Preparation); USES (Uses)
       (catalyst component; manufacture of HCN by ammoxidn. of MeOH with
       fluidized-bed catalysts)
L67 ANSWER 6 OF 7 HCAPLUS COPYRIGHT 2007 ACS on STN
ACCESSION NUMBER: 2001:288839 HCAPLUS Full-text
                       134:311535
DOCUMENT NUMBER:
TITLE:
                       Catalysts for ammoxidation of propylene for
                       preparation of acrylonitrile with high yield
                       Mori, Kunio; Sasaki, Yutaka; Miyaki, Kenichi;
INVENTOR(S):
                       Watanabe, Hirokazu
PATENT ASSIGNEE(S):
                       Mitsubishi Rayon Co., Ltd., Japan; Dia-Nitrix
                       Co., Ltd.
                        Jpn. Kokai Tokkyo Koho, 8 pp.
SOURCE:
                        CODEN: JKXXAF
DOCUMENT TYPE:
                    Patent
LANGUAGE:
                        Japanese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
    PATENT NO. KIND DATE APPLICATION NO.
                                                                DATE
    -----
                       ----
    JP 2001114740 A 20010424 JP 1999-295914
                                                                1999
                                                                1018
                                             <--

    JP 3819192
    B2

    WO 2001028986
    A1

                              20060906
                              20010426 WO 2000-JP7194
                                                                2000
                                                                1017
                                             <--
        W: CN, KR, RO, US
        RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU,
            MC, NL, PT, SE
    EP 1223164
                        A1
                              20020717 EP 2000-966538
                                                                2000
                                                                1017
                                             <--
                       B1 20060913
    EP 1223164
        R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE,
           MC, PT, IE, FI, RO, CY
    RO 121265
                        B1 20070228
                                       RO 2002-471
                                                                2000
                                                                1017
    US 6653496
                       В1
                              20031125
                                        US 2002-110061
                                                                2002
```

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JP 1999-295914 A

0408

1999 1018 <--WO 2000-JP7194 W 2000 1017

ED Entered STN: 24 Apr 2001

AB The ammoxidn. uses a fluidized bed catalyst comprising Mo, Bi, Fe, K, M components (e.g., Mg, Ca, Ba, etc.), N components (e.g., Cr, Y, Ce, etc.), and silica as essential components at a specific Mo ratio and containing Fe antimonate being present as a crystalline phase. The catalysts are stable for a long period of time.

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IT 107-13-1P, Acrylonitrile, preparation

RL: IMF (Industrial manufacture); PREP (Preparation) (ammoxidn. catalysts for propylene for preparation of acrylonitrile with high yield)

RN 107-13-1 HCAPLUS

CN 2-Propenenitrile (CA INDEX NAME)

H2C___CH_C_N

IT 335233-39-1

RL: CAT (Catalyst use); USES (Uses)

(silica-supported catalysts; ammoxidn. catalysts for propylene for preparation of acrylonitrile with high yield)

RN 335233-39-1 HCAPLUS

CN Antimony bismuth cerium cesium chromium cobalt iron molybdenum nickel potassium ruthenium oxide phosphate (Sb1.7Bi0.5Ce0.5Cs0.05Cr2Co1.5Fe2.5Mo10Ni4K0.2Ru0.05O47.47(PO4)0.3) (9CI) (CA INDEX NAME)

Component	 	Ratio	. 	Component Registry Number
	_+		+-	 17778-80-2
0	ı	47.47	- 1	
O4P	- 1	0.3	- 1	14265-44-2
Bi	1	0.5	1	7440-69-9
Co	1	1.5	1	7440-48-4
Cr `	1	2		7440-47-3
Cs		0.05	- 1	7440-46-2
Ce	1	0.5		7440-45-1
Sb	j	1.7	- 1	7440-36-0
Ru		0.05	- 1	7440-18-8
K		0.2	- 1	7440-09-7
Ni		4	1	7440-02-0
Мо	1.	10	1	7439-98-7
Fe	1	2.5	-	7439-89-6

IC ICM C07C253-26

ICS B01J023-88; B01J023-89; B01J027-057; B01J027-199; C07C255-08;

CC 35-2 (Chemistry of Synthetic High Polymers)

Section cross-reference(s): 67

IT Ammoxidation

Ammoxidation catalysts

(ammoxidn. catalysts for propylene for preparation of acrylonitrile with high yield)

IT 107-13-1P, Acrylonitrile, preparation

RL: IMF (Industrial manufacture); PREP (Preparation)

(ammoxidn. catalysts for propylene for preparation of acrylonitrile with high yield)

IT 335233-33-5 335233-34-6 335233-35-7 335233-36-8

335233-38-0 **335233-39-1** 335233-40-4 335233-37-9

335233-42-6

RL: CAT (Catalyst use); USES (Uses)

(silica-supported catalysts; ammoxidn. catalysts for propylene for preparation of acrylonitrile with high yield)

L67 ANSWER 7 OF 7 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

1998:394383 HCAPLUS Full-text

DOCUMENT NUMBER:

129:68144

TITLE:

Catalysts for ammoxidation of propylene to

acrylonitrile

INVENTOR(S):

Chen, Shin; Wu, Lianfa

PATENT ASSIGNEE(S):

Chinese Petrochemical Industries Co., Ltd.,

Peop. Rep. China; Chinese Petrochemical

Industries, Shanghai Petrochemical Laboratory

APPLICATION NO.

DATE

SOURCE:

Jpn. Kokai Tokkyo Koho, 11 pp.

CODEN: JKXXAF

DATE

DOCUMENT TYPE:

Patent

KIND

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.

JP 10156185 A 19980616 JP 1997-212289 < JP 3896194 B2 20070322	1997 0806 1996 0806
У— У 3896194 В2 20070322	0806 1996
У— У 3896194 В2 20070322	0806 1996
JP 3896194 B2 20070322	1996
JP 3896194 B2 20070322	
ON 1170CD1 7 10000011 ON 100C 11C4E2	
CN 1172691 A 19980211 CN 1996-116453	
·	0806
•	
CN 1060410 B 20010110	
CN 1060410 B 20010110 CN 1172689 A 19980211 CN 1996-116454	
CN 1172009 A 19900211 CN 1990-110454	1996
	0806
<	0000
CN 1059607 B 20001220	
CN 1172690 A 19980211 CN 1996-116455	
	1996
	0806
<	
CN 1059608 B 20001220	
US 5834394 A 19981110 US 1997-904914	
	1997
<	0801
PRIORITY APPLN. INFO.: CN 1996-116453 A	
TRIORITI MILIM. INIO CR 1990 110433	1996
	0806
<	
CN 1996-116454 A	
	1996
	0806
<	
CN 1996-116455 A	1006
	1996 0806
<	0806
ED Entered STN: 27 Jun 1998	

Entered STN: 27 Jun 1998 ΕĎ

AB Title catalysts for fluidized-bed reaction comprise (A) AaBbCcDdNae FefBigMohOx (A = K, Rb, Cs, Tl, or their mixture; B = Mn, Mg, Sr, Ca, Ba, rare earth metals except Pr and Nd, or their mixture; C = P, As, B, Sb, Cr, W, V, or their mixture; D = Ni and/or Co, optionally Li, Pr and/or Nd, except simple combination of Co and Ni; a = 0.001-2.0, b = 0.001-2.00-4.5, c = 0.01-8.0, d = 0.01-22.0, e = 0.01-0.7, f = 0.01-8.0, g = 0.01-6.0, h = 8-16,

x = number of oxygen to satisfy valence of other elements) and (B) SiO2 as a support. Thus, a mixture of 20% KNO3 9.0, 20% RbNO3 17.0, 20% CsNO3 7.0, and 20% NaNO3 18.5 g was treated with 1250 g of ammonia-stabilized SiO2 sol, 4.2 g 85% H3PO4, a mixture of 19.7 g ammonium tungstate in 100 mL 5% NH4OH and 374.7 g ammonium molybdate in 300 mL H2O, and a mixture of Bi(NO3)3 78.1, Mn(NO3)2 51.9, Fe(NO3)3 149.3, Co(NO3)2 63.9, Ni(NO3)2 215.0, Cr(NO3)3 4.4, and Pr(NO3)3 23.9 g in 70 mL H2O. The obtained paste mixture was spray-dried and baked at 670° for 1 h to give a catalyst comprising Mo14.5WO.5Bi1.1Fe2.5Co1.5Ni5.0Mn1.0Cr0.3PO.25NaO.3KO.1RbO.1CsO.05P r1.0 + 50% SiO2. A 1/1.2/9.8 mol mixture of propylene/NH3/air was passed through a fluidized-bed reactor which contained the catalyst at 435° and 0.08 MPa with WWH 0.045, resulting in propylene conversion 98.5%, acrylonitrile selectivity 83.7%, and once-through acrylonitrile yield 82.4%.

IT 208931-76-4P

CN

RL: CAT (Catalyst use); IMF (Industrial manufacture); PREP (Preparation); USES (Uses)

(catalysts for ammoxidn. of propylene to acrylonitrile)

RN 208931-76-4 HCAPLUS

Bismuth cerium cesium chromium cobalt iron lithium manganese molybdenum nickel potassium rubidium sodium tungsten oxide (9CI) (CA INDEX NAME)

Component	!	Ratio	Component Registry Number
=========	==+===		====+================
0	1	x	17778-80-2
Bi	1	x	7440-69-9
Co		x	7440-48-4
Cr	1	x	7440-47-3
Cs	1	x	7440-46-2
Ce	1	x	7440-45-1
W	1	x	7440-33-7
Na		х	7440-23-5
Rb	1	x	7440-17-7
K	1	x	7440-09-7
Ni	1	x	7440-02-0
· Mo	1	x	7439-98-7
Mn	1	x	7439-96-5
Li	i	x	7439-93-2
Fe	1	x	7439-89-6

CN 2-Propenenitrile (CA INDEX NAME)

 $H_2C = CH - C = N$

ICM B01J027-192

IC

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ICS B01J023-88; C07C253-26; C07C255-08; C07B061-00
CC
     35-2 (Chemistry of Synthetic High Polymers)
     Section cross-reference(s): 67
IT
     Ammoxidation catalysts
        (catalysts for ammoxidn. of propylene to acrylonitrile)
                    208931-67-3P
                                   208931-68-4P
                                                  208931-69-5P
     208931-66-2P
     208931-70-8P
                    208931-71-9P
                                   208931-72-0P
                                                   208931-73-1P
     208931-74-2P
                    208931-75-3P 208931-76-4P
                                                208931-77-5P
                    208931-79-7P
                                                  208931-81-1P
     208931-78-6P
                                   208931-80-0P
                    208931-83-3P
     208931-82-2P
     RL: CAT (Catalyst use); IMF (Industrial manufacture);
     PREP (Preparation); USES (Uses)
        (catalysts for ammoxidn. of propylene to acrylonitrile)
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SEARCH HISTORY

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=> d his nofile
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(FILE 'HOME' ENTERED AT 10:09:20 ON 28 MAR 2007)
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FILE 'HCAPLUS' ENTERED AT 10:09:26 ON 28 MAR 2007

E US20040110978/PN

L1 1 SEA ABB=ON PLU=ON US20040110978/PN D ALL

SEL RN

```
FILE 'REGISTRY' ENTERED AT 10:11:22 ON 28 MAR 2007

12 30 SEA ABB=ON PLU=ON (107-13-1/BI OR 115-07-1/BI OR 1314-23-4/BI OR 1344-28-1/BI OR 13463-67-7/BI OR 13494-80-9/BI OR 7439-89-6/BI OR 7439-93-2/BI OR 7439-95-4/BI OR 7439-98-7/BI OR 7440-02-0/BI OR 7440-09-7/BI OR 7440-17-7/BI OR 7440-23-5/BI OR 7440-28-0/BI OR 7440-33-7/BI OR 7440-36-0/BI OR 7440-42-8/BI OR 7440-45-1/BI OR 7440-46-2/BI OR 7440-47-3/BI OR 7440-48-4/BI OR 7440-56-4/BI OR 7440-66-6/BI OR 7440-69-9/BI OR 7440-70-2/BI OR 7631-86-9/BI OR 7664-41-7/BI OR 7723-14-0/BI OR 7782-44-7/BI)

D SCAN
```

FILE 'HCAPLUS' ENTERED AT 10:13:23 ON 28 MAR 2007

E US2004-717846/APPS E US2002-717846/APPS

E US2003-717846/APPS
1 SEA ABB=ON PLU=ON US2003-717846/APPS

D ALL

L4 1 SEA ABB=ON PLU=ON L1 AND L3

DEL SELECT

SEL AU

L3

 L_5

L6

66 SEA ABB=ON PLU=ON ("JEVNE, STEPHEN C."/AU OR "PAPARIZOS, CHRISTOS"/AU OR "SEELY, MICHAEL J."/AU)

59 SEA ABB=ON PLU=ON L5 AND CATAL?

E ACRYLONITRILE/CT

L7 1183 SEA ABB=ON PLU=ON "ACRYLONITRILE POLYMERS (INCLUDING

COPOLYMERS) "/CT

L8 0 SEA ABB=ON PLU=ON L6 AND L7

L9 0 SEA ABB=ON PLU=ON L5 AND L7

FILE 'STNGUIDE' ENTERED AT 10:18:31 ON 28 MAR 2007

FILE 'ZCAPLUS' ENTERED AT 10:19:18 ON 28 MAR 2007

E JEVNE S/AU

L10 QUE ABB=ON PLU=ON JEVNE S?/AU

E SEELY M/AU

L11 QUE ABB=ON PLU=ON SEELY M?/AU

E STANDARD OIL/CO

L12 QUE ABB=ON PLU=ON "STANDARD OIL CO?"/PA,CS,SO,CO

E INNOVENE/CO

E INNOVENE USA/CO

L13 QUE ABB=ON PLU=ON "INNOVENE USA?"/PA,CS,SO,CO

FILE 'HCAPLUS' ENTERED AT 10:24:36 ON 28 MAR 2007

FILE 'ZCAPLUS' ENTERED AT 10:25:40 ON 28 MAR 2007

D QUE L5

E PAPARIZOS C/AU

L14 QUE ABB=ON PLU=ON PAPARIZOS C?/AU L15 QUE ABB=ON PLU=ON L10 AND L11 AND L14 L16 QUE ABB=ON PLU=ON (L10 OR L11) OR L14

```
L17
                OUE ABB=ON
                            PLU=ON L16 AND ((L12 OR L13))
L18
                OUE ABB=ON
                            PLU=ON
                                    (L12 OR L13)
     FILE 'HCAPLUS' ENTERED AT 10:28:42 ON 28 MAR 2007
L19
              2 SEA ABB=ON PLU=ON L10 AND L11 AND L14
                D SCAN
                DEL SEL
                SEL RN
     FILE 'REGISTRY' ENTERED AT 10:30:23 ON 28 MAR 2007
L20
             49 SEA ABB=ON PLU=ON (107-13-1/BI OR 115-07-1/BI OR
                7631-86-9/BI OR 10026-22-9/BI OR 10035-06-0/BI OR
                12027-67-7/BI OR 12028-48-7/BI OR 13126-12-0/BI OR
                1314-23-4/BI OR 1333-82-0/BI OR 1344-28-1/BI OR
                13446-18-9/BI OR 13463-67-7/BI OR 13478-00-7/BI OR
                13494-80-9/BI OR 16774-21-3/BI OR 697309-79-8/BI OR
                697309-81-2/BI OR 697309-83-4/BI OR 697309-85-6/BI OR
                697309-87-8/BI OR 697309-89-0/BI OR 7439-89-6/BI OR
                7439-93-2/BI OR 7439-95-4/BI OR 7439-98-7/BI OR
                7440-02-0/BI OR 7440-09-7/BI OR 7440-17-7/BI OR
                7440-23-5/BI OR 7440-28-0/BI OR 7440-33-7/BI OR
                7440-36-0/BI OR 7440-42-8/BI OR 7440-45-1/BI OR
                7440-46-2/BI OR 7440-47-3/BI OR 7440-48-4/BI OR
                7440-56-4/BI OR 7440-66-6/BI OR 7440-69-9/BI OR
                7440-70-2/BI OR 7631-99-4/BI OR 7664-38-2/BI OR
                7664-41-7/BI OR 7723-14-0/BI OR 7782-44-7/BI OR
                7782-61-8/BI OR 7790-69-4/BI)
L21
             49 SEA ABB=ON PLU=ON L2 OR L20
                D SCAN
     FILE 'HCAPLUS' ENTERED AT 10:31:26 ON 28 MAR 2007
T.22
             45 SEA ABB=ON PLU=ON L16 AND ((L12 OR L13))
                E CATALYSTS/CT
                E E3+ALL
L23
         635119 SEA ABB=ON
                           PLU=ON
                                    CATALYSTS+PFT, OLD, NT/CT
L24
             35 SEA ABB=ON
                           PLU=ON
                                    L22 AND L23
                D SCAN L19
L25
              O SEA ABB=ON PLU=ON L24 AND L7
     FILE 'REGISTRY' ENTERED AT 10:34:59 ON 28 MAR 2007
L26
              1 SEA ABB=ON PLU=ON 107-13-1/RN
                E ACRYLONITRILE/PCT
                E ACRYL/PCT
                E AC/PCT
                D SCAN L26
                D L26 PCT
                D CN
     FILE 'HCAPLUS' ENTERED AT 10:37:26 ON 28 MAR 2007
L27
          98560 SEA ABB=ON PLU=ON L26 OR ACRYLONITRILE OR ACRYLON
L28
             14 SEA ABB=ON PLU=ON L24 AND L27
                D SCAN
                DEL SEL
                SEL RN
     FILE 'REGISTRY' ENTERED AT 10:45:18 ON 28 MAR 2007
L29
            147 SEA ABB=ON PLU=ON (107-13-1/BI OR 115-07-1/BI OR
                115-11-7/BI OR 126-98-7/BI OR 7664-41-7/BI OR 7789-18-6
                /BI OR 10035-06-0/BI OR 10377-66-9/BI OR 11118-57-3/BI
                OR 1333-82-0/BI OR 13478-00-7/BI OR 13494-80-9/BI OR
                7439-95-4/BI OR 7439-96-5/BI OR 7440-03-1/BI OR
                7440-31-5/BI OR 7440-33-7/BI OR 7440-42-8/BI OR
                7440-45-1/BI OR 7440-56-4/BI OR 7440-62-2/BI OR
                7757-79-1/BI OR 10026-22-9/BI OR 11098-99-0/BI OR
                11099-02-8/BI OR 11104-61-3/BI OR 12027-67-7/BI OR
                12054-85-2/BI OR 12136-45-7/BI OR 1303-86-2/BI OR
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13446-18-9/BI OR 199326-42-6/BI OR 199326-43-7/BI OR

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199326-45-9/BI OR 199326-46-0/BI OR 20281-00-9/BI OR
                56780-28-0/BI OR 74-98-6/BI OR 7429-90-5/BI OR
                7439-89-6/BI OR 7439-98-7/BI OR 7440-28-0/BI OR
                7440-32-6/BI OR 7440-36-0/BI OR 7440-38-2/BI OR
                7440-43-9/BI OR 7440-47-3/BI OR 7440-50-8/BI OR
                7440-66-6/BI OR 7440-67-7/BI OR 7440-69-9/BI OR
                7440-70-2/BI OR 7664-38-2/BI OR 7723-14-0/BI OR
                7782-61-8/BI OR 10043-35-3/BI OR 10141-05-6/BI OR
                10361-44-1/BI OR 10377-60-3/BI OR 10421-48-4/BI OR
                107-02-8/BI OR 11099-11-9/BI OR 11104-44-2/BI OR
                11129-60-5/BI OR 12028-48-7/BI OR 12627-00-8/BI OR
                12651-21-7/BI OR 12737-86-9/BI OR 12777-38-7/BI OR
                1305-78-8/BI OR 1306-19-0/BI OR 1307-96-6/BI OR
                1309-37-1/BI OR 1309-48-4/BI OR 1309-64-4/BI OR
                1310-53-8/BI OR 1313-13-9/BI OR 1313-27-5/BI OR
                1313-99-1/BI OR 13138-45-9/BI OR 1314-13-2/BI OR
                1314-23-4/BI OR 1314-56-3/BI OR 1314-60-9/BI OR
                1327-33-9/BI OR 1332-29-2/BI OR 1344-28-1/BI OR
                152325-79-6/BI OR 152325-80-9/BI OR 152325-81-0/BI OR
                152325-82-1/BI OR 152325-83-2/BI OR 155948-76-8/BI OR
                155948-78-0/BI OR 156260-89-8/BI OR 156260-90-1/BI OR
                167258-26-6/BI OR 167258-29-9/BI OR 167258-30-2/BI OR
                167258-31-3/BI OR 167258-32-4/BI OR 167258-33-5/BI OR
                167258-34-6/BI OR 167258-35-7/BI OR 199326-44
L30
            160 SEA ABB=ON PLU=ON L21 OR L29
     FILE 'HCAPLUS' ENTERED AT 10:47:17 ON 28 MAR 2007
                SAV L28 SAC846HCPIN/A
     FILE 'REGISTRY' ENTERED AT 10:48:03 ON 28 MAR 2007
              O SEA ABB=ON PLU=ON (K(L)CS(L)CE(L)CR(L)CO(L)NI(L)FE(L)
L31
                BI(L)MO(L)O)/ELS(L)10/ELC.SUB
L32
             12 SEA ABB=ON. PLU=ON (K(L)CS(L)CE(L)CR(L)CO(L)NI(L)FE(L)
                BI(L)MO(L)O)/ELS
                D SCAN
L33
              O SEA ABB=ON PLU=ON L32 AND L30
             31 SEA ABB=ON PLU=ON L30 AND MO
L34
                D SCAN
             38 SEA ABB=ON
                           PLU=ON L30 AND TIS/CI
L35
                D SCAN
                E A/CI
L36
              O SEA ABB=ON PLU=ON L30 AND AYS/CI
              6 SEA ABB=ON PLU=ON (RB OR NA OR LI OR TL)/ELS AND L32
L37
                D SCAN
             11 SEA ABB=ON PLU=ON (P OR SB OR TE OR B OR GE OR W OR
L38
                CA OR MG OR LNTH/PG OR ACTN/PG)/ELS AND L32
                D SCAN
L39
              5 SEA ABB=ON PLU=ON L38 AND L37
L40
             12 SEA ABB=ON PLU=ON L32 OR (L37 OR L38 OR L39)
     FILE 'HCAPLUS' ENTERED AT 11:09:50 ON 28 MAR 2007
             10 SEA ABB=ON PLU=ON L40
L41
              9 SEA ABB=ON
                           PLU=ON L40/CAT
L42
                D SCAN
L43
              O SEA ABB=ON PLU=ON L42 AND L16
     FILE 'HCAPLUS' ENTERED AT 11:12:27 ON 28 MAR 2007
     FILE 'REGISTRY' ENTERED AT 11:14:04 ON 28 MAR 2007
                D SCAN L2
L44
              7 SEA ABB=ON PLU=ON L32 AND P/ELS
                D SCAN
                D OUE
L45
              3 SEA ABB=ON PLU=ON L32 AND MG/ELS
                D SCAN
```

D SCAN L32

	FILE	'HCAPLUS' ENTERED AT 11:31:28 ON 28 MAR 2007
L46 L47 L48		D QUE L7 29606 SEA ABB=ON PLU=ON ACRYLONITRILE+PFT,OLD,NT/CT 5762 SEA ABB=ON PLU=ON L46 AND L23 6 SEA ABB=ON PLU=ON L41 AND L47 D SCAN
L49		10 SEA ABB=ON PLU=ON L48 OR L42 D SCAN D 1-10 AU
L50	FILE	'STNGUIDE' ENTERED AT 11:41:49 ON 28 MAR 2007 QUE ABB=ON PLU=ON PY<2003 OR PRY<2003 OR AY<2003 OR MY<2003 OR REVIEW/DT
L51	FILE	'HCAPLUS' ENTERED AT 11:43:48 ON 28 MAR 2007 7 SEA ABB=ON PLU=ON L49 AND L50 SAV L28 SAC846HCP/A
	FILE	'REGISTRY' ENTERED AT 11:44:52 ON 28 MAR 2007 SAV L40 SAC846REG/A
	FILE	'HCAPLUS' ENTERED AT 11:45:40 ON 28 MAR 2007
L52	FILE	'RAPRA, WPIX' ENTERED AT 11:46:58 ON 28 MAR 2007 2 SEA ABB=ON PLU=ON L15 D 1-2 TI
L53 L54		0 SEA ABB=ON PLU=ON L17 72 SEA ABB=ON PLU=ON L16
L55 L56		63 SEA ABB=ON PLU=ON L54 AND (CAT OR CATAL?) 1 SEA ABB=ON PLU=ON L55 AND POLYMER?
200		D TI D SCAN
L57		28 SEA ABB=ON PLU=ON L55 AND (?NITRIL? OR ACRYLON?) D 1-28 KWIC
	FILE	'STNGUIDE' ENTERED AT 11:51:28 ON 28 MAR 2007
	FILE	'WPIX' ENTERED AT 11:53:17 ON 28 MAR 2007 D L57 1 ALL D QUE L28
L58		'HCAPLUS' ENTERED AT 11:56:38 ON 28 MAR 2007 23 SEA ABB=ON PLU=ON L16 AND L23 AND L46 D SCAN
	FILE	'STNGUIDE' ENTERED AT 11:57:11 ON 28 MAR 2007
L59 L60		'HCAPLUS' ENTERED AT 11:58:44 ON 28 MAR 2007 24 SEA ABB=ON PLU=ON L28 OR L58 24 SEA ABB=ON PLU=ON L59 AND L50 SAV L60 SAC846HCPIN/A
L61	FILE	'RAPRA, WPIX' ENTERED AT 12:00:11 ON 28 MAR 2007 D QUE L57
L62		28 SEA ABB=ON PLU=ON L57 OR L52 27 SEA ABB=ON PLU=ON L61 AND L50 SAV L62 SAC846IN/A
	FILE	'STNGUIDE' ENTERED AT 12:02:26 ON 28 MAR 2007 D QUE L51
	FILE	'HCAPLUS' ENTERED AT 12:30:53 ON 28 MAR 2007
L63	FILE	'REGISTRY' ENTERED AT 12:32:12 ON 28 MAR 2007 9 SEA ABB=ON PLU=ON L44 OR L45

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FILE 'HCAPLUS' ENTERED AT 12:32:24 ON 28 MAR 2007
             7 SEA ABB=ON PLU=ON L63/CAT
L64
             7 SEA ABB=ON PLU=ON L64 AND L49
L65
            10 SEA ABB=ON PLU=ON L64 OR L49
L66
               D QUE
               D QUE L49
L67
             7 SEA ABB=ON PLU=ON L66 AND L50
                SAV L67 SAC846HCP/A
     FILE 'STNGUIDE' ENTERED AT 12:35:14 ON 28 MAR 2007
               D QUE L60
                D QUE L62
                D QUE L60
                D QUE L40
                D QUE L60
                D QUE L62
     FILE 'HCAPLUS, WPIX' ENTERED AT 12:40:15 ON 28 MAR 2007
            32 DUP REM L60 L62 (19 DUPLICATES REMOVED)
L68.
                    ANSWERS '1-24' FROM FILE HCAPLUS
                    ANSWERS '25-32' FROM FILE WPIX
                D L68 1-32 IBIB AB
                D QUE L40
                D QUE L63
               D QUE L67
               D L67 1-7 IBIB ED ABS HITSTR HITIND
```